

MAX FLOW SIZES FROM 0.5 TO 20 GPM (2 TO 75 LPM)

### Flow meters, Flow switches and Flow transmitters

A Small Vane Style For Liquids





NIST Traceable Calibration Certificate Available



These are variable area meters with a spring biased semi-circular vane that opens wider with more flow. They are installed in-line in any position. Straight pipe runs before or after the meter are not required. The simple mechanical connection directly drives pointers, switches and transmitters.

### **READOUTS**

The flowmeter has outputs both visual and electronic. Visual displays are either pointer (with inscribed scale) or numeric (digital LCD). Electronic outputs can be mechanical switch closure, 4-20 mA analog, HART or some combination of switches with electronic outputs (for signal redundancy). The switches can be general purpose or rated for hazardous locations (all classes, groups and divisions).



### **CALIBRATION**

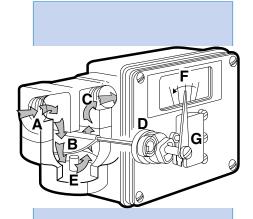
All flow meters are individually calibrated for fluids with the viscosity you specify (up to 3000 SSU/650 Centistokes). We also compensate for your fluid's specific gravity. For NIST Traceability please consult factory.

### **CONSTRUCTION MATERIALS**

The meter body, internal moving parts, and seals are offered in a variety of materials to suit a wide range of applications: water, synthetic and petroleum based oils, paint, corrosives and solvents. See selections in the "How to Order" section.

### **LINE CONNECTION**

Ports can be threaded or flanged. See selections in the "How to Order" section.



Fluid enters at A, passes around the semi-circular vane B. exits at outlet C. The vane resists the flow because of the spring D. The further the vane is pushed the larger the passageway E becomes. This minimizes the pressure drop. The vane shaft turns to operate the pointer F and remote signal devices such as the switch G.

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### **HOW TO ORDER** Select appropriate symbols and build a model code number, as in example shown: **EXAMPLE:** 7GM V - 4 -32ØV.9 -SN -В **SERIES BY PRESSURE RATING** Normal pressure (300 PSI) Medium pressure (500 PSI) SM High pressure (2000 PSI) \*Note: Max pressure for 316 SS body reduced to 1500psi. Exterior bolts are not 316 SS. SH HOUSING MATERIAL WHERE USED SS Aluminum with nylon flow chamber Lube oil = A only Brass with nylon flow chamber = B Water Aluminum D Lube oil SN or SM SH **Brass** Water = Stainless steel (316) Chemicals, corrosives = Carbon steel 윽 Š NOTE: SH-I units only good to 1500 PSI. External screws not 316 SS. INTERNAL MOVING PARTS Stainless steel (316 series) Water, chemicals and corrosives Sea water Titanium = T **SEAL MATERIAL** Buna N Water, oil = В F Viton Acids, some caustics = Kalrez (dynamic) and Viton (static) Specialty K = MAX FLOW RATE LIQUIDS Viscosity minimum (SSU/Centistokes) 500/110 250/55 100/20 None GPH: 3Ø 6Ø 9Ø, 12Ø 180, 240, 300, 200, 300, 400, 500, 600, 700, 800, 900, 1000, 1200 = GH GPM: .5 1 1.5, 2 3, 4, 5, 6, 7, 8, 9, 10, 15 & 20 10, 15, 20, 25, 30, 35, 40, 45, 50, 60, 75 LPM: 2 LM 6, 8 $2\emptyset\emptyset \quad 35\emptyset, 5\emptyset\emptyset \quad 6\emptyset\emptyset, 7\emptyset\emptyset, 8\emptyset\emptyset, 9\emptyset\emptyset, 10000, 15000, 20000, 25000, 30000, 35000, 40000$ 100 LH LPH: .25 .75, 1, 1.25, 1.5, 2, 2.5, 3, 3.5, 4, 4.5 = CMH CMH: .1 .35, .5 = GLM GLM: Gallons & liters per minute -dual scale DGM: Dual viscosity scale = DGM NOTE: Dual Scales not available with LCD displays Hand operated globe valve integral to flowmeter body (SN series only) No Symbol No Valve Valve (brass)

	THREADED	AT	TACH	IMENT	•		
pc	Pipe Size	ı	NPT	SAE	BSPP	BSPT	Max Flow
⊒ <u>Ę</u>	In Inches	Fε	emal	е			In GPM
E E	1/4		2	4T	4BP	4BT	8
i i			3	6T	6BP	6BT	8
ξE	1/2		4	8T	8BP	8BT	12
- 등	5/8			1ØT	1ØBP	1ØBT	15
atte	3/4		6	12T	12BP	12BT	2Ø
		Pipe Size In Inches 1/4 3/8 1/2 5/8	Pipe Size In Inches Fe In Inche	Pipe Size NPT Femal 1/4 2 3/8 3 1/2 4 5/8	Pipe Size NPT SAE In Inches Female 1/4 2 4T 3/8 3 6T 1/2 4 8T 1/9 5/8 107	In Inches   Female	Pipe Size

FLANGE	D				
Ex: 2FW	CS15ØRF = 1	1/4", Welded, Cla	ss 15Ø, Raised Face	flange	
Pipe Siz	e In Inches	Attachment	Material	Class	Style
2	= 1/4"	FW=Welded	CS=Carbon Steel	15Ø	RF=Ansi raised face
3	= 3/8"	FT=Threaded	S=316 Stainless	3ØØ	
4	= 1/2"				
6	= 3/4"				
8	= 1"				

### **FLUID CHARACTERISTICS**

Not available on carbon steel or stainless steel housings.

Viscosity number followed by a 'V' (for SSU), 'C' (for centipoise), or 'CS' (for centistokes) followed by the specific gravity. Example: 320V.9 would indicate a fluid with a viscosity of 320 SSU with a specific gravity of .9. For dual viscosities (where there is a start up viscosity or where there may be a range) put in both values with a slash. Example: 320/150V.9.

FLOW DIRECTION		
Left to right	=	R
Right to left	=	L
Up	=	U
Down	=	D

SPECIAL OPTIONS		
High-temp- 400°F, 300°F for transmitter options	=	HT
High accuracy (+/-3%) ref. page 4	=	HA
Stainless steel ID tag for customer supplied information	=	ST
Safety Glass window ref. page 4	=	TG
Clearance vane for ≥ 5 GPM	=	<b>Z86</b>
Foot mount bracket	=	F
Wall mount bracket	=	W

### **SWITCH SETTING**

No symbol

= Lowest possible setting

Desired set point is assumed to be in flow units already selected (GPM). Give flow rate followed by a "D" for flow going down (flow failure) or a "U" for flow going up. Example, 2D indicates a setting of 2 GPM in declining flow. Consult factory for settings out of flow range.

2N

### **CONTROL BOX & READOUT**



### "A", "L" and "Z" Boxes

"A". "L" and "Z" boxes are small, simple and cost effective. Available with analog display, mechanical switches or transmitters (HART or 4-20mA).

100	A Box	L Box	Z Box
A, L and Z small control box in the following configurations and materials:	Polysulfone	Aluminum	316 SS
4-20 mA transmitter (Intrinsically safe wi			
approved barriers)	AXØ	LXØ	ZXØ
HART with programmable switch points	AHØ	LHØ	ZHØ
Display only	AØ	LØ	ZØ
One SPDT (3 wire)	A1	L1	Z1
One high vibration SPDT (3 wire)	A1B	L1B	Z1B
Two SPDT (3 wire)	A2	L2	Z2
Two high vibration SPDT (3 wire)	A2B	L2B	Z2B
One SPDT (4 wire)	A3	L3	Z3
Two SPDT (4 wire)	A4	L4	74
One SPDT (3 wire) high temperature	A61	L61	Z61
Two SPDT (3 wire) high temperature	A62	L62	Z62
One SPDT (3 wire) gold contact	A71	L71	Z71
Two SPDT (3 wire) gold contact	A72	L72	Z72
One SPDT (3 wire) hermetically sealed	A53	L53	Z53
Two SPDT (3 wire) hermetically sealed	A54	L54	Z54

## Flow rate display plus: Display only

### "R" Box

"R" box is selected for greater visual resolution.

It holds switches (general purpose and hazardous location all classes, groups and divisions) and transmitters (HART or 4-20 mA). Switch (standard service) and transmitter are offered in this control box together when signal redundancy is desired.

RΙ	Box
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Flow rate display plus:	
Display only	RØ
One SPDT (3 wire)	R1
One high vibration SPDT (3 wire)	R1B
Two SPDT (3 wire)	R2
Two high vibration SPDT (3 wire)	R2B
One SPDT (4 wire)	R3
Two SPDT (4 wire)	R4
One SPDT (3 wire) high temperature	R61
Two SPDT (3 wire) high temperature	R62
One SPDT (3 wire) gold contact	R71
Two SPDT (3 wire) gold contact	R72

Flow rate display, Hazardous location switches as follows:
One SPDT hazardous location
One DPDT hazardous location
R17\*
NOTE: Flows 5GPM or greater\*

### Flow rate display, 4-20 mA transmitter plus switch options as follows:

Display and transmitter only (Intrinsically safe with no switch options with approved barriers)	RXØ
One SPDT (3 wire) Two SPDT (3 wire) One SPDT (4 wire) Two SPDT (4 wire) One SPDT (3 wire) high temperature	RX1 RX2 RX3 RX4 RX61

### Flow rate display, HART & 4-20mA output:

Hart protocol is not intrinsically safe	
HART & 4-20mA output only	RHØ
One SPDT (3 wire)	RH1
Two SPDT (3 wire)	RH2
One SPDT (4 wire)	RH3
Two SPDT (4 wire)	RH4

### "T" Box

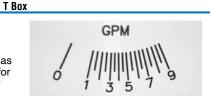
"T" box always has a transmitter (4-20 mA) and can be in combination with a mechanical switch for redundancy. It has two junction boxes to separate wiring for switches and transmitters. The display can be analog or digital LCD.

NOTE: The 4-20mA transmitter with or without the LCD and with NO switches



### LCD readout, 4-20mA with 2 open collectors:

CONCOLORS.	
No switches	TXLØ
One SPDT (3 wire)	TXL1
One SPDT (4 wire)	TXL3
One SPDT (3 wire) high temperature	TXL61



### Pointer, scale and 4-20 mA:

No switches	TXØ
One SPDT (3 wire)	TX1
Two SPDT (3 wire)	TX2
One SPDT (4 wire)	TX3
Two SPDT (4 wire)	TX4
One SPDT (3 wire) high temperature	TX61

### Flow rate display, HART & 4-20mA output:

HART protocol is not intrinsically safe	9
HART & 4-20mA output only	THØ
One SPDT (3 wire)	TH1
Two SPDT (3 wire)	TH2
One SPDT (4 wire)	TH3
Two SPDT (4 wire)	TH4

### **ENGINEERING DATA**

Maximum fluid temperature: 200 °F (95 °C)

Optional max. fluid temperatures:

300 °F & 400 °F (150 °C & 205 °C) (option HT) Maximum ambient temp: 150 °F (65 °C)

Series SN max. operating pressure: (3:1 safety factor): 300 PSI (20.69 BAR) Series SM max. operating pressure: (2:1 safety factor): 500 PSI (34.48 BAR)

Series SH max. operating pressure: (3:1 safety factor) 2000 PSI (137.93 BAR) Stainless Steel with special option Z67SH. 1500 PSI (103.42 BAR)

Readout accuracy, full scale: ±5 %

Repeatability of switches 1 % of actual flow

rate

### **INSTALLATION**

Flow monitors mount in-line and are typically supported by rigid pipe.

### **FLOW & PRESSURE DROP**

Maximum flow ranges to 8 GPM/32 LPM = pressure drop from 1.9 to 2.5 PSID (2.2 PSID average).

Maximum flow ranges to 9 to 12 GPM/45 LPM = pressure drop from 1.9 to 4 PSID (2.95 PSID average).

Maximum flow ranges to 15 GPM/56 LPM = pressure drop from 1.9 to 5 PSID (3.5 PSID average).

Maximum flow ranges to 16 GPM/60 LPM = pressure drop from 1.9 to 5.5 PSID (3.7 PSID average).

Maximum flow ranges to 20 GPM/75 LPM = pressure drop from 1.9 to 6 PSID (4.0 PSID average).

### **SPECIAL OPTIONS**

High temperature: (option HT) reguires all-metal construction of housing/orifice cover with seals of Viton, EPR, Kalrez or Teflon (compatible with fluid). A thermal barrier (heatresistant cloth) is added between the housing and the control box, which must be used with service option "W" (weatherproof) or "X" (corrosion resistant). A metal scale is provided.

**High Accuracy:** (option **HA**) Modification of full scale to +/-3%. HA not available with transmitter or R7, R17 switch options. Water viscosities require a flow rate of 3 GPM or greater. On viscosities (200 SSU and greater) requires flow rates of 1 GPM or greater.

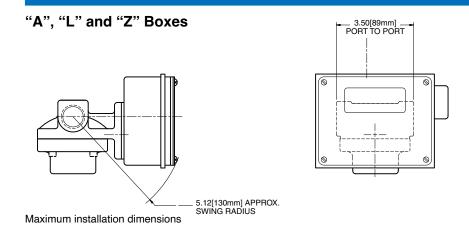
Identification tag: (option ST) customersupplied information is stamped on a stainless steel tag that is attached to the nameplate.

### Safety Glass window:

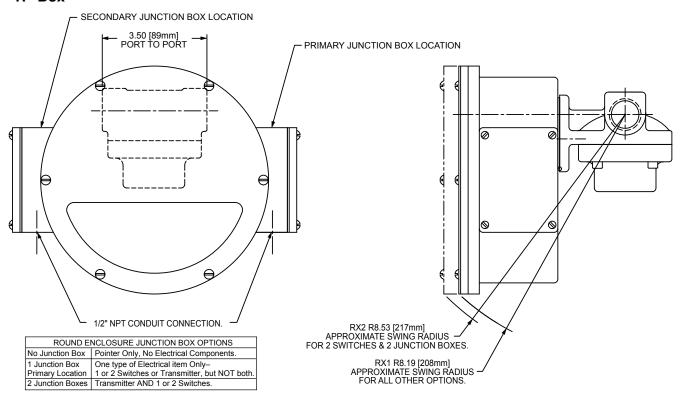
(option TG) replaces the standard window with "Laminated Safety Glass" ANSI Z97.1 and CPSC 1601 CFR 1201.

Clearance vane: (option Z86) the swing vane is modified to provide extra clearance for liquids that contain particulate. Available for maximum flow range of 5 TO 9 GPM. This reduces the turndown. The minimum flow is 1.5 GPM. Z86 is standard for maximum flows 10 to 20 GPM.

### **CONTROL BOX SELECTION GUIDE**



### "R" Box



Maximum installation dimensions

### **CONTROL BOX SELECTION GUIDE**

# "T" Box PORT TO PORT 7.21[183mm] APPROX. SWING RADIUS

Maximum installation dimensions

