





Made in China

TXDIN70 Series Dual Transmitter



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MODEL CONFIGURATION

Model	Description	Supply Power
TXDIN70	Dual Transmitter	100~240VAC,50/60Hz
TXDIN70-24V	Dual Transmitter	24VDC
TXDIN70-DISPLAY	Transmitter Display	From Transmitter

TECHNICAL SPECIFICATION

► Input type:

Thermocouple					
K	S	R	Е	J	N
-50 to1300 ℃	-50 to1700℃	-50 to1600℃	0 to1000℃	0 to1200℃	-50 to 1300℃
Т	В	WRe5-WRe26	WRe3-WRe25		
-200 to 350 ℃	0 to1800℃	0 to 2300℃	0 to 2300℃		

R1	ΓD
Cu50	PT100
-50 to +150℃	-200 to +900℃

Linear Voltage
0 to 1V , 0.2 to 1 V,
0 to 20mV, 0 to 60mV, 0 to 100mV

► Retransmission accuracy:

0.3%FS ± 1 digit (including input and output error)

▶ Output specification:

Can be freely defined in the range of 0~22mA with maximum output voltage ≥ 11V

► Temperature drift:

≤0.015%FS /°C (including the temperature drift of input and output)

► Electromagnetic compatibility (EMC):

±4KV/5KHz according to IEC61000-4-4 (EFT); 4KV according to IEC61000-4-5.

► Isolation withstand voltage:

Voltage between power, signal input and output terminals ≥2300VDC; between inputs or 2 outputs ≥200VDC

▶ Power supply :

100~240VAC, -15%, +10% / 50-60Hz; or 24VDC/AC.

▶ Power consumption:

≤ 3W

▶ Operating Ambient :

Temperature -10~+60°C; humidity ≤90%RH

Note: B thermocouple obtains the above measurement accuracy only at the range of $400 \sim 1800$ °C. Its measurement from $60 \sim 400$ °C is less accurate.

PARAMETER AND SETTING

x means channel number. It can be 1~2.

Parameter	Description		R	emarks		Setting range
		InP	Input spec.	InP	Input spec.	
		0	K	11~19	Spare	
		1	S	20	Cu50	
		2	R	21	Pt100	
	Input specification	3	Т	22~24	Spare	
INPx		4	Е	25	0∼75mV voltage input	0 ~ 32
INPX		5	J	26~27	Spare	0~32
		6	В	28	0~20mV voltage input	
		7	N	29	0~100mV voltage input	
		8	WRe3-WRe25	30	0∼60mV voltage input	
		9	WRe5-WRe26	31	0~1 V	
		10	Spare	32	0.2~1V	

001 **	Scale low	SCL and SCH define the corresponding scale range of linear output.	
SCLx	limit	E.g. For channel 1, in order to retransmit $0{\sim}600^{\circ}\!$	-9990~+30000
0011	Scale high	set SCL1 = 0, and = 600.	units
SCHx	limit	For channel 2, to transmit 0~1000℃, then SCL2=0, SCH2=1000.	
		Scb is used for shift input to compensate the error caused by	
Coby	loous offees	transducer, input signal, or auto cold junction compensation of	-1999~+4000
Scb x	Input offset	thermocouple.	units or 0.1℃
		PV_after_compensation=PV_before_compensation + Scb	

FILx	Digital filter	The value of FIL will determine the ability of filtering noise. FIL=0, no filtering effect; FIL=1, filtering with mean; FIL=2~40, filtering with mean and integral. When a large value is set, the measurement input is stabilized but the response speed is slow. Generally, it can be set to 1 to 3. If great interference exists, then you can increase parameter FIL gradually to make momentary fluctuation of measured value less than 2 to 5. When the instrument is being metrological verified, FIL can be set to 0 or 1 to shorten the response time.	0~40
OPn	Re- transmission channel	OPn=1, For 1 input 1 output or 2 inputs 2 outputs retransmission application, OPn=2, For 1 input 2 outputs retransmission (retransmission from	0~2
	assignment	input channel 2).	

OPL	Low limit of current re- transmission of Channel 1	Define the low limit and high limit of current retransmission of channel 1. The engineering unit is 0.1mA. For example, retransmit 0~600°C from input channel 1 to 4~20mA on	0~110
ОРН	High limit of current re- transmission of Channel 1	output channel 1, then the parameter should be set as below: SCL1=0, SCH1=600, OPn=1, OPL=40, OPH=200.	0~220

OPL2	Low limit of current re- transmission of Channel 2	Define the low limit and high limit of current retransmission of channel 2. The engineering unit is 0.1mA. For example, retransmit 0~1000°C from input channel 2 to 4~20mA on output channel 2, then the parameter should be set as below: SCL2=0, SCH2=1000, OPn=1, OPL2=40, OPH2=200.	0~100
OPH2	PH2 High limit of current retransmission of Channel 2		0~220
IVF1	OP1 current correction (Please record the value when first use)	For adjusting the current of OP1 output. The greater IVF1, the greater current output. Note: This parameter was adjusted before delivery. It is better not to change this value by yourself.	0~3000 Default= ()

IVF2	OP2 current correction (Please record the value when first use)	For adjusting the current of OP2 output. The greater IVF1, the greater current output. Note: This parameter was adjusted before delivery. It is better not to change this value by yourself.	0~3000 Default= ()
Loc	Parameter lock	Loc=808, allow to display and modify all parameters. Otherwise, all parameters can't be modify and which just shown INPx, SCLx and SCHx from display	0 ~9999

SYMBOL DESCRIPTIONS

Symbol	Description
	Input specification setting is incorrect Or Input wiring is disconnected/ thermocouple problem Or Short circuited
EErr	IC Software error
8888	IC Software error

LAYOUT OF TERMINALS, INDICATION LIGHTS AND WIRING

Layout of TXDIN70 indication lights and terminals is illustrated below:

Terminal 1 and 2 are for power supply of 24VAC/DC or 100~240VAC.

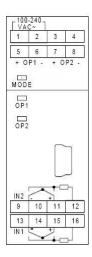
Terminal 5 and 6 are the positive and negative pole of channel 1 current retransmission output.

Terminal 7 and 8 are the positive and negative pole of channel 2 current retransmission output.

Terminal $14 \sim 16$ are for channel 1 input.

Terminal $10 \sim 12$ are for channel 2 input.

Indication light at OP1 \sim OP2: Indicate the outputs of channel 1 and 2. The luminosity of the light indicates the status of the output.



Indication light at MODE:

When the light flickers even faster, at a rate of once every 0.3 second, it indicates severe errors such as input exceeding its acceptable range.

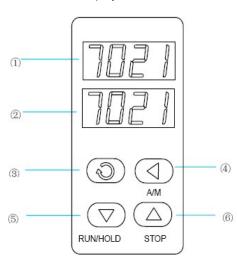
When the light is off, it indicates that the instrument has no power or it is out of order. When the light is on (for at least longer than 8 seconds), it indicates that the instrument has power on but is out of order.

DISPLAY AND OPERATIONS

The parameters of TXDIN70 can be set by an external display TXIN70-Display which can be used to configure TXDIN70 at the initial set up, as well as remain connected to TXDIN70 and serves as an external display.

The functions of the parts of external display panel as below:

- ① Upper display window, displays PV of channel 1 or parameter code, when display keep flashing or the reading abnormal, please check the input specification set correct or not.
- ② Lower display window, displays PV of channel 2 or parameter value, when display keep flashing or the reading abnormal, please check the input specification set correct or not.
- 3 Setup key, for accessing parameter table and conforming parameter modification.
- 4 Data shift key.
- 5 Data decrease key
- 6 Data increase key.



Operation Instructions:

Setting parameters:

When the parameter lock "Loc" isn't locked, pressing and holding for about 2 seconds will bring up the full parameter table. Pressing will bring up the parameters one by one. Press or ▼ to modify the value of a parameter. Pressing and holding will return to the preceding parameter. Pressing and holding and at the same time press key will get out of the parameter table.

When the parameter lock "Loc" is locked, pressing will bring up field parameter table which just shown INPx, SCLx and SCHx from display and can't modify.

The instrument will automatically leave the parameter table if no key is pressed in the past 25 seconds, and the change of the last parameter will not be saved.

MARE

WARRANTY/DISCLAIMER

OMEGA ENGINEERING, INC. warrants this unit to be free of defects in materials and workmanship for a period of 25 months from date of purchase. OMEGA's WARRANTY adds an additional one (1) month grace period to the normal two (2) year product warranty to cover handling and shipping time. This ensures that OMEGA's customers receive maximum coverage on each product.

If the unit malfunctions, it must be returned to the factory for evaluation. OMEGA's Customer Service Department will issue an Authorized Return (AR) number immediately upon phone or written request. Upon examination by OMEGA; if the unit is found to be defective, it will be repaired or replaced at no charge. OMEGA's WARRANTY does not apply to defects resulting from any action of the purchaser, including but not limited to mishandling, improper interfacing, operation outside of design limits, improper repair, or unauthorized modification. This WARRANTY is VOID if the unit shows evidence of having been damaged as a result of excessive corrosion; or current, heat, moisture or vibration; improper specification; misapplication; misuse or other operating conditions outside of OMEGA's control. Components in which wear is not warranted, include but are not limited to contact points, fuses, and triacs.

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RETURN REQUESTS/INQUIRIES

Direct all warranty and repair requests/inquiries to the OMEGA Customer Service Department. BEFORE RETURNING ANY PRODUCT(S) TO OMEGA, PURCHASER MUST OBTAIN AN AUTHORIZED RETURN (AR) NUMBER FROM OMEGA'S CUSTOMER SERVICE DEPARTMENT (IN ORDER TO AVOID PROCESSING DELAYS). The assigned AR number should then be marked on the outside of the return package and on any correspondence.

The purchaser is responsible for shipping charges, freight, insurance and proper packaging to prevent breakage in transit.

FOR WARRANTY RETURNS, please have the following information available BEFORE contacting OMEGA:

- Purchase Order number under which the product was PURCHASED.
- Model and serial number of the product under warranty, and
- Repair instructions and/or specific problems relative to the product.

FOR **NON-WARRANTY** REPAIRS, consult OMEGA for current repair charges. Have the following information available BEFORE contacting OMEGA:

- Purchase Order number to cover the COST of the repair,
- 2. Model and serial number of the product, and
- Repair instructions and/or specific problems relative to the product.

OMEGA's policy is to make running changes, not model changes, whenever an improvement is possible. This affords our customers the latest in technology and engineering.

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