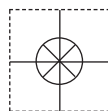


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HE-XL102

**12 Digital DC Inputs, 4 Analog
Inputs (Medium Resolution),
6 Digital Relay Outputs**



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It is the policy of OMEGA Engineering, Inc. to comply with all worldwide safety and EMC/EMI regulations that apply. OMEGA is constantly pursuing certification of its products to the European New Approach Directives. OMEGA will add the CE mark to every appropriate device upon certification.

The information contained in this document is believed to be correct, but OMEGA accepts no liability for any errors it contains, and reserves the right to alter specifications without notice.

WARNING: These products are not designed for use in, and should not be used for, human applications.

1 Specifications

Specifications								
Digital DC Inputs								
Inputs per Module		12 including 4 configurable HSC inputs						
Commons per Module		1						
Input Voltage Range		12 VDC / 24 VDC						
Absolute Max. Voltage		35 VDC Max.						
Input Impedance		10 k Ω						
Input Current	<u>Positive Logic</u>	<u>Negative Logic</u>						
Upper Threshold	0.8 mA	-1.6 mA						
Lower Threshold	0.3 mA	-2.1 mA						
Max Upper Threshold		8 VDC						
Min Lower Threshold		3 VDC						
OFF to ON Response		1 ms						
ON to OFF Response		1 ms						
HSC Max. Switching Rate		10 kHz Totalizer/Pulse, Edges 5 kHz Frequency/Pulse, Width 2.5 kHz Quadrature						
Digital Relay Outputs								
Outputs per Module		6 relay						
Commons per Module		6						
Max. Output Current per Relay		3 A at 250 VAC, resistive						
Max. Total Output Current		5 A continuous						
Max. Output Voltage		275 VAC , 30 VDC						
Max. Switched Power		1250 VA, 150 W						
Contact Isolation to XL6 ground		1000 VAC						
Max. Voltage Drop at Rated Current		0.5 V						
Expected Life (See Derating section for chart.)		No load: 5,000,000 Rated load: 100,000						
Max. Switching Rate		300 CPM at no load 20 CPM at rated load						
Type		Mechanical Contact						
Response Time		One update per ladder scan plus 10 ms						
Analog Inputs, Medium Resolution								
Number of Channels		4						
Input Ranges		0 - 10 VDC 0 - 20 mA 4 - 20 mA						
Safe input voltage range		-0.5 V to +12V						
Input Impedance (Clamped @ -0.5 VDC to 12 VDC)		<table><tr><td>Current Mode:</td><td>Voltage Mode:</td></tr><tr><td>100 Ω</td><td>500 k Ω</td></tr></table>	Current Mode:	Voltage Mode:	100 Ω	500 k Ω		
Current Mode:	Voltage Mode:							
100 Ω	500 k Ω							
Nominal Resolution		10 Bits						
%AI full scale		32,000 counts						
Max. Over-Current		35 mA						
Conversion Speed		All channels converted once per ladder scan						
Max. Error at 25°C (excluding zero) *can be made tighter (~0.25%) by adjusting the digital filter setting to 3.		<table><tr><td>4-20 mA</td><td>1.00%</td></tr><tr><td>0-20 mA</td><td>1.00%</td></tr><tr><td>0-10 VDC</td><td>1.50%*</td></tr></table>	4-20 mA	1.00%	0-20 mA	1.00%	0-10 VDC	1.50%*
4-20 mA	1.00%							
0-20 mA	1.00%							
0-10 VDC	1.50%*							
Additional error for temperatures other than 25°C		TBD						
Filtering		160 Hz hash (noise) filter 1-128 scan digital running average filter						

Note: Highest usable frequency for PWM output is 65 KHz

General Specifications	
Required Power (Steady State)	500 mA @ 24 VDC
Required Power (Inrush)	30 A for 1 ms @ 24 VDC – DC Switched 2.5 A for 4 ms @ 24 VDC - AC Switched
Primary Power Range	10 – 30 VDC
Relative Humidity	5 to 95% Non-condensing
Clock Accuracy	+/- 35 ppm maximum at 25° C (+/- 1.53 Minutes per Month)
Operating Temperature	-10°C to +60°C
Terminal Type	Screw Type, 5 mm Removable
Weight	26.5 oz. (.751 kg)
CE UL	If you require a Compliance Table: 1-888-556-6342



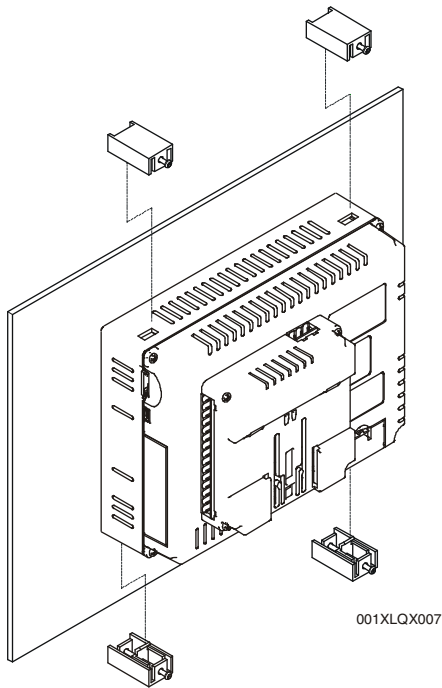
HE-XL102

2 Installation

1. Prior to mounting, observe requirements for the panel layout design and spacing/clearances in the OCS XL6 Series Manual (MAN0883).
2. Cut the host panel.
3. Insert the OCS through the panel cutout (from the front). The gasket material needs to be between the host panel and the OCS.

Caution: Do not force the OCS into the panel cutout. An incorrectly sized panel cutout can damage the touch screen.

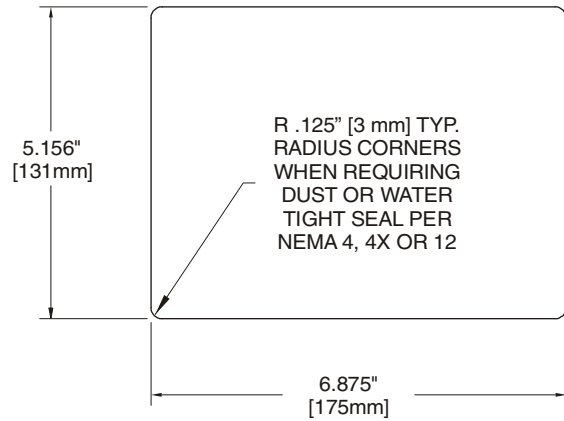
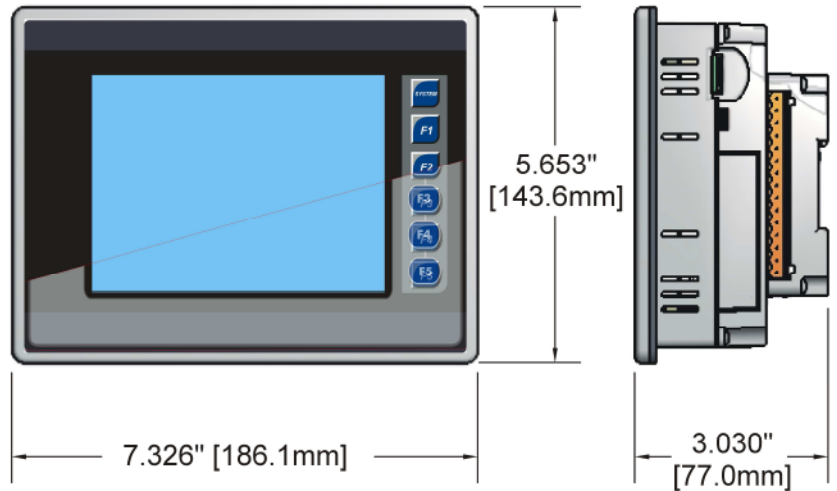
4. Install and tighten the mounting clips (provided with the OCS) until the gasket material forms a tight seal.
5. Connect cables as needed such as communications, programming, power and CsCAN cables to the ports using the provided connectors.
6. Begin configuration procedures.



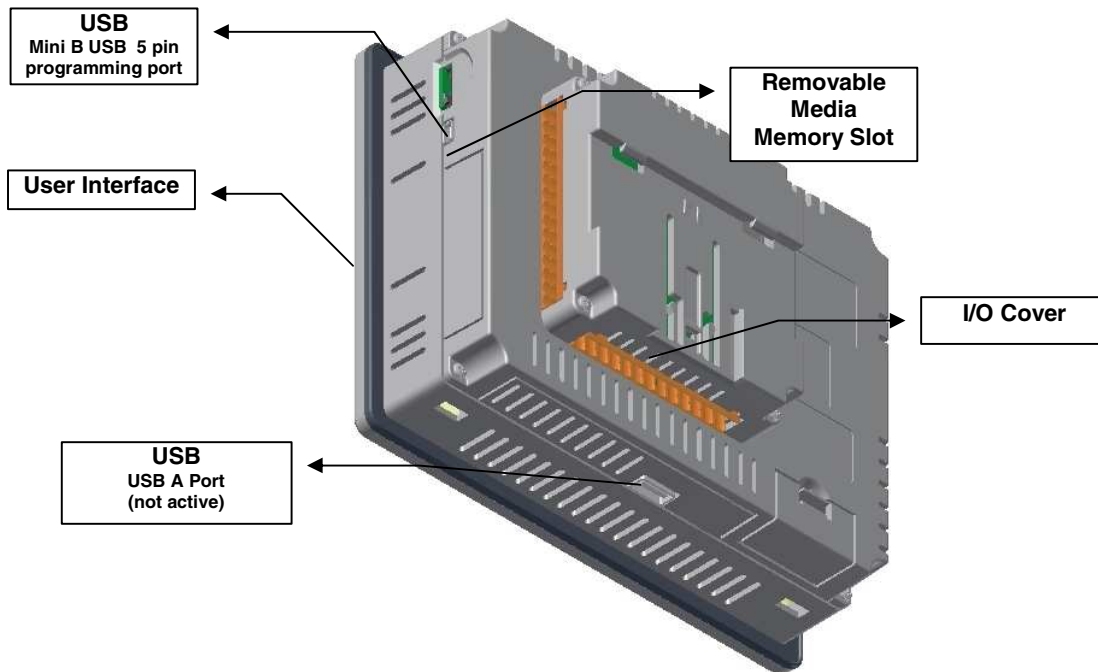
3 Panel Cut-Out and Dimensions

Note: The tolerance to meet NEMA standards is $\pm 0.005"$ (0.1 mm).

Note: Max. panel thickness: 5 mm



001OCS003-R1



To Remove I/O Cover:
Unscrew 4 screws located on the cover.
Remove cover.

CAUTION: Do not over tighten screws when replacing the back cover.

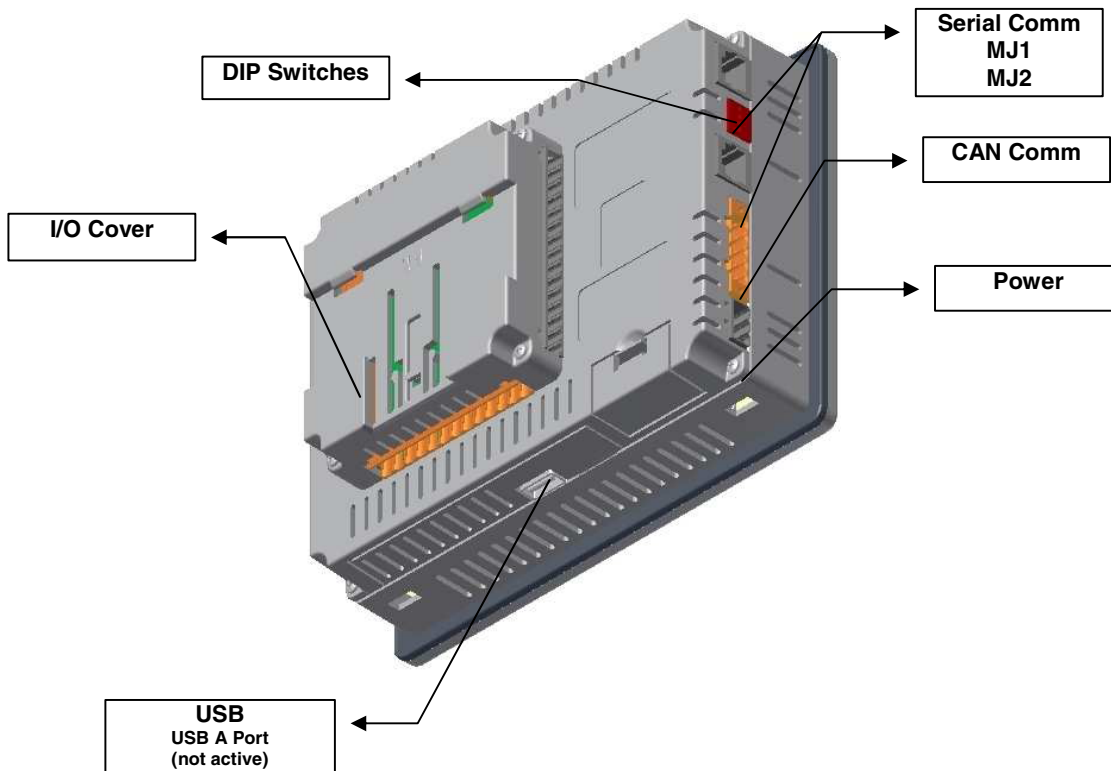
I/O Jumpers:
I/O Jumpers (**JP**) are located internally. To access, remove I/O cover of unit.

Wiring Connectors (J1 / J2) and I/O Jumpers (JP1 and JP2) are described in the **Wiring and Jumpers** section of this document.

Memory Slot:
Uses **Removable Memory** for data logging, screen captures, program loading and recipes.
Horner Part No.: HE-MC1

Serial Communications:
MJ1: (RS-232 / RS-485) Use for Cscape programming and Application-Defined Communications.

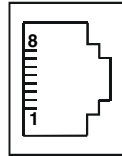
MJ2: (RS-232 / RS-485) Use for Application-Defined Communications.



4.1 Serial Communications:

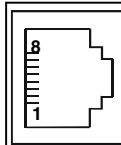
MJ1: (RS-232 / RS-485) Use for Cscape programming and Application-Defined Communications.

MJ2: (RS-232 / RS-485) Use for Application-Defined Communications.



Pin	MJ1 Pins		MJ2 Pins	
	Signal	Direction	Signal	Direction
8	TXD	OUT	TXD	OUT
7	RXD	IN	RXD	IN
6	0 V	Ground	0 V	Ground
5*	+5 60mA	OUT	+5 60mA	OUT
4	RTS	OUT	TX-	OUT
3	CTS	IN	TX+	OUT
2	RX- / TX-	IN / OUT	RX-	IN
1	RX+ / TX+	IN / OUT	RX+	IN

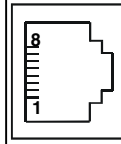
MJ2 Pinouts in Half and Full Duplex Modes



Pin	MJ2 Pins	
	Signal	Direction
8	TXD	OUT
7	RXD	IN
6	0 V	Ground
5*	+5 60mA	OUT
4	TX-	OUT
3	TX+	OUT
2	TX-/RX-	IN/OUT
1	TX+/RX+	IN/OUT

* +5V 60mA Max

MJ2 Half Duplex Mode



Pin	MJ2 Pins	
	Signal	Direction
8	TXD	OUT
7	RXD	IN
6	0 V	Ground
5*	+5 60mA	OUT
4	TX-	OUT
3	TX+	OUT
2	RX-	IN
1	RX+	IN

* +5V 60mA Max

MJ2 Full Duplex Mode

4.2 External DIP Switch Settings

As seen when looking at the side of the XL6 unit :

The DIP Switches are used for termination of the RS-485 ports. The XL6 is shipped un-terminated.

To terminate, select one of the DIP Switches and configure it based upon the option that is desired.



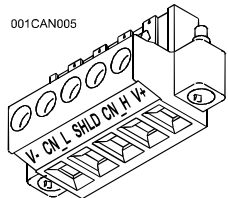
MJ1

MJ2

- SW1 - ON enables **MJ2** RS485 port termination (121 Ohms). OFF disables **MJ2** RS485 port termination.
- SW2 & SW3 - ON places **MJ2** RS485 port in half-duplex mode. OFF places **MJ2** RS485 port in full-duplex mode.
- SW4 - ON enables **MJ1** RS485 port termination (121 Ohms). OFF disables **MJ1** RS485 port termination.

4.3 CAN Network Port and Wiring

001CAN005



CAN Connector

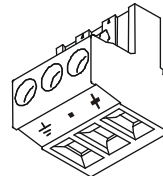
Use the CAN Connector when using CsCAN network.

Torque rating 4.5 – 7 Lb-In
(0.50 – 0.78 N-m)

NET1 Port Pin Assignments

Pin	Signal	Signal Description	Direction
1	V-	CAN Ground	-
2	CN_L	CAN Data Low	In/Out
3	SHLD	Shield Ground	-
4	CN_H	CAN Data High	In/Out
5	NC	No Connect	-

4.4 Power Port and Wiring



Power Connector

Power Up:

Connect to Earth Ground.
Apply 10 - 30 VDC.
Screen lights up.

Torque rating 4.5 – 7 Lb-In
(0.50 – 0.78 N-m)

Primary Power Port Pins

Pin	Signal	Description
1	Ground	Frame Ground
2	V-	Input Power Supply Ground
3	V+	Input Power Supply Voltage

Wire according to the type of inputs / outputs used, and select the appropriate jumper option.

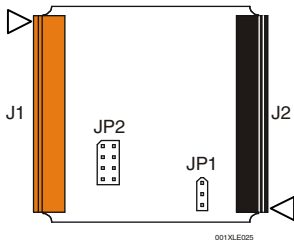
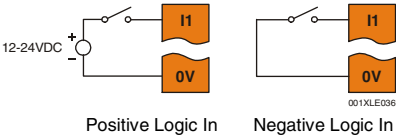
Wiring Specifications

- For I/O wiring (discrete), use the following wire type or equivalent: Belden 9918, 18 AWG (0.8 mm²) or larger.
- For shielded Analog I/O wiring, use the following wire type or equivalent: Belden 8441, 18 AWG (0.8 mm²) or larger.
- For CAN wiring, use the following wire type or equivalent: Belden 3084, 24 AWG (0.2 mm²) or larger.

Use copper conductors in field wiring only, 60/75° C

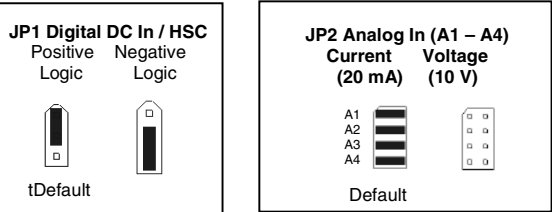
Positive Logic vs. Negative Logic Wiring

The XL6 HEXL102 can be wired for Positive Logic inputs or Negative Logic inputs.



Location of I/O jumpers (JP2 and JP1) and wiring connectors (J1 and J2).

5.1 I/O Jumpers Settings (JP1 - JP2)

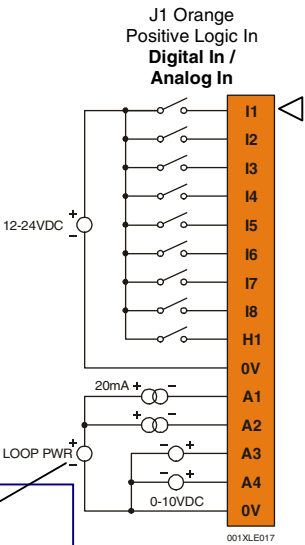


Note:
The Cscape Module Setup configuration must match the selected I/O (JP) jumper settings.

Note:
When using JP2 (A1-A4), each channel can be independently configured.

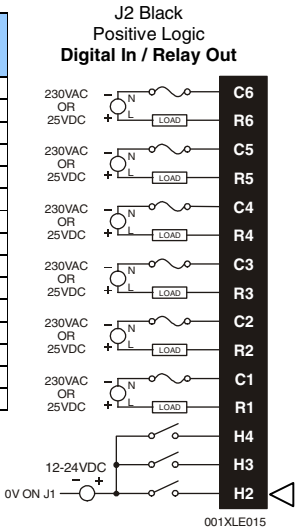
5.2 Wiring Examples

J1 Orange Terminal Connector	Name
I1	IN1
I2	IN2
I3	IN3
I4	IN4
I5	IN5
I6	IN6
I7	IN7
I8	IN8
H1	HSC1 /IN9
0V	Ground
A1	Analog IN1
A2	Analog IN2
A3	Analog IN3
A4	Analog IN4
0V	Ground



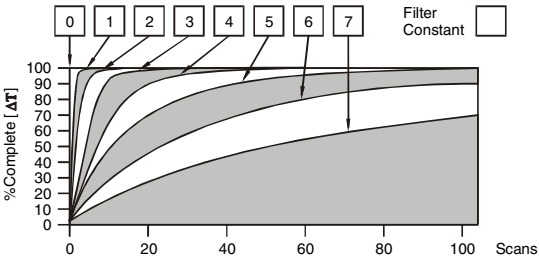
Note:
Loop Power requirements are determined by the transmitter specification.

J2 Black Terminal Connector	Name
C6	Relay 6 COM
R6	Relay 6 NO
C5	Relay 5 COM
R5	Relay 5 NO
C4	Relay 4 COM
R4	Relay 4 NO
C3	Relay 3 COM
R3	Relay 3 NO
C2	Relay 2 COM
R2	Relay 2 NO
C1	Relay 1 COM
R1	Relay 1 NO
H4	HSC4 / IN12
H3	HSC3 / IN11
H2	HSC2 / IN10



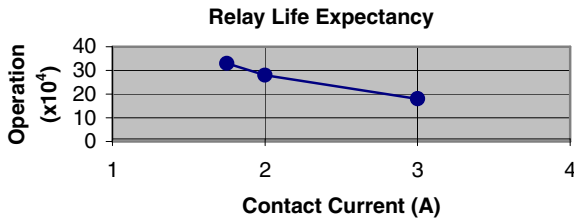
6 Filter

Filter Constant sets the level of digital filtering according to the following chart.



Digital Filtering. The illustration above demonstrates the effect of digital filtering (set with Filter Constant) on module response to a temperature change.

7 Derating



8 I/O Register Map

Registers	Description
%I1 to %I24	Digital Inputs
%I32	Output Fault
%I25 to %I31	Reserved
%Q1 to %Q16	Digital outputs
%Q17	Clear HSC1 accumulator to 0
%Q18	Totalizer: Clear HSC2 Quadrature 1-2: Accumulator 1 Reset to max – 1
%Q19	Clear HSC3 Accumulator to 0
%Q20	Totalizer: Clear HSC4 Quadrature 3-4: Accumulator 3 Reset to max – 1
%Q21 to %Q32	Reserved
%AI1 to %AI4	Analog inputs
%AI5, %AI6	HSC1 Accumulator
%AI7, %AI8	HSC2 Accumulator
%AI9, %AI10	HSC3 Accumulator
%AI11, %AI12	HSC4 Accumulator
%AQ1, %AQ2	PWM1 Duty Cycle
%AQ3, %AQ4	PWM2 Duty Cycle
%AQ5, %AQ6	PWM Prescale
%AQ7, %AQ8	PWM Period
%AQ9 to %AQ14	Analog outputs

Note: Not all XL6 units contain the I/O listed in this table.

9 Safety

When found on the product, the following symbols specify:



Warning: Electrical Shock Hazard.



Warning: Consult user documentation.

This equipment is suitable for use in Class I, Division 2, Groups A, B, C and D or Non-hazardous locations only

WARNING – EXPLOSION HAZARD – Do not disconnect equipment unless power has been switched off or the area is known to be non-hazardous.

AVERTISSEMENT - RISQUE D'EXPLOSION - AVANT DE DECONNECTER L'EQUIPMENT, COUPER LE COURANT OU S'ASSURER QUE L'EMPLACEMENT EST DESIGNE NON DANGEREUX.

WARNING: To avoid the risk of electric shock or burns, always connect the safety (or earth) ground before making any other connections.

WARNING: To reduce the risk of fire, electrical shock, or physical injury it is strongly recommended to fuse the voltage measurement inputs. Be sure to locate fuses as close to the source as possible.

WARNING: Replace fuse with the same type and rating to provide protection against risk of fire and shock hazards.

WARNING: In the event of repeated failure, do not replace the fuse again as a repeated failure indicates a defective condition that will not clear by replacing the fuse.

WARNING – EXPLOSION HAZARD – Substitution of components may impair suitability for Class I, Division 2

AVERTISSEMENT - RISQUE D'EXPLOSION - LA SUBSTITUTION DE COMPOSANTS PEUT RENDRE CE MATERIAL INACCEPTABLE POUR LES EMBLEMENTS DE CLASSE 1, DIVISION 2

WARNING - The USB parts are for operational maintenance only. Do not leave permanently connected unless area is known to be non-hazardous.

WARNING – EXPLOSION HAZARD - BATTERIES MUST ONLY BE CHANGED IN AN AREA KNOWN TO BE NON-HAZARDOUS

AVERTISSEMENT - RISQUE D'EXPLOSION - AFIN D'EVITER TOUT RISQUE D'EXPLOSION, S'ASSURER QUE L'EMPLACEMENT EST DESIGNE NON DANGEREUX AVANT DE CHANGER LA BATTERIE

WARNING - Battery May Explode If Mistreated. Do Not Recharge, Disassemble or Dispose Of In Fire

WARNING: Only qualified electrical personnel familiar with the construction and operation of this equipment and the hazards involved should install, adjust, operate, or service this equipment. Read and understand this manual and other applicable manuals in their entirety before proceeding. Failure to observe this precaution could result in severe bodily injury or loss of life.

This device complies with part 15 of the FCC Rules. Operation is subject to the following two conditions:

1. This device may not cause harmful interference.
2. This device must accept any interference received, including interference that may cause undesired operation.

Radiated Emission Compliance: For compliance requirement, a ferrite (Horner P/N FBD006 supplied with the unit) needs to be placed on the AC/DC line with one loop.

"WARNING: EXPOSURE TO SOME CHEMICALS MAY DEGRADE THE SEALING PROPERTIES OF MATERIALS USED IN THE Tyco relay PCJ

Cover / case & base: Mitsubishi engineering Plastics Corp.
5010GN6-30 or 5010GN6-30 M8 (PBT)
Sealing Material: Kishimoto 4616-50K (I part epoxy resin)

It is recommended to periodically inspect the relay for any degradation of properties and replace if degradation is found

- All applicable codes and standards need to be followed in the installation of this product.
- Adhere to the following safety precautions whenever any type of connection is made to the module:
- Connect the safety (earth) ground on the power connector first before making any other connections.
- When connecting to electric circuits or pulse-initiating equipment, open their related breakers.
- Do not make connections to live power lines.
- Make connections to the module first; then connect to the circuit to be monitored.
- Route power wires in a safe manner in accordance with good practice and local codes.
- Wear proper personal protective equipment including safety glasses and insulated gloves when making connections to power circuits.
- Ensure hands, shoes, and floors are dry before making any connection to a power line.
- Make sure the unit is turned OFF before making connection to terminals.
- Make sure all circuits are de-energized before making connections.
- Before each use, inspect all cables for breaks or cracks in the insulation. Replace immediately if defective.
- Use Copper Conductors in Field Wiring Only, 60/75° C



WARRANTY/DISCLAIMER

OMEGA ENGINEERING, INC. warrants this unit to be free of defects in materials and workmanship for a period of **13 months** from date of purchase. OMEGA's WARRANTY adds an additional one (1) month grace period to the normal **one (1) year product warranty** to cover handling and shipping time. This ensures that OMEGA's customers receive maximum coverage on each product.

If the unit malfunctions, it must be returned to the factory for evaluation. OMEGA's Customer Service Department will issue an Authorized Return (AR) number immediately upon phone or written request. Upon examination by OMEGA, if the unit is found to be defective, it will be repaired or replaced at no charge. OMEGA's WARRANTY does not apply to defects resulting from any action of the purchaser, including but not limited to mishandling, improper interfacing, operation outside of design limits, improper repair, or unauthorized modification. This WARRANTY is VOID if the unit shows evidence of having been tampered with or shows evidence of having been damaged as a result of excessive corrosion; or current, heat, moisture or vibration; improper specification; misapplication; misuse or other operating conditions outside of OMEGA's control. Components in which wear is not warranted, include but are not limited to contact points, fuses, and triacs.

OMEGA is pleased to offer suggestions on the use of its various products. However, OMEGA neither assumes responsibility for any omissions or errors nor assumes liability for any damages that result from the use of its products in accordance with information provided by OMEGA, either verbal or written. OMEGA warrants only that the parts manufactured by it will be as specified and free of defects. OMEGA MAKES NO OTHER WARRANTIES OR REPRESENTATIONS OF ANY KIND WHATSOEVER, EXPRESS OR IMPLIED, EXCEPT THAT OF TITLE, AND ALL IMPLIED WARRANTIES INCLUDING ANY WARRANTY OF MERCHANTABILITY AND FITNESS FOR A PARTICULAR PURPOSE ARE HEREBY DISCLAIMED. LIMITATION OF LIABILITY: The remedies of purchaser set forth herein are exclusive, and the total liability of OMEGA with respect to this order, whether based on contract, warranty, negligence, indemnification, strict liability or otherwise, shall not exceed the purchase price of the component upon which liability is based. In no event shall OMEGA be liable for consequential, incidental or special damages.

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RETURN REQUESTS/INQUIRIES

Direct all warranty and repair requests/inquiries to the OMEGA Customer Service Department. BEFORE RETURNING ANY PRODUCT(S) TO OMEGA, PURCHASER MUST OBTAIN AN AUTHORIZED RETURN (AR) NUMBER FROM OMEGA'S CUSTOMER SERVICE DEPARTMENT (IN ORDER TO AVOID PROCESSING DELAYS). The assigned AR number should then be marked on the outside of the return package and on any correspondence.

The purchaser is responsible for shipping charges, freight, insurance and proper packaging to prevent breakage in transit.

FOR **WARRANTY** RETURNS, please have the following information available BEFORE contacting OMEGA:

1. Purchase Order number under which the product was PURCHASED,
2. Model and serial number of the product under warranty, and
3. Repair instructions and/or specific problems relative to the product.

FOR **NON-WARRANTY** REPAIRS, consult OMEGA for current repair charges. Have the following information available BEFORE contacting OMEGA:

1. Purchase Order number to cover the COST of the repair,
2. Model and serial number of the product, and
3. Repair instructions and/or specific problems relative to the product.

OMEGA's policy is to make running changes, not model changes, whenever an improvement is possible. This affords our customers the latest in technology and engineering.

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- ☑ Load Cells & Pressure Gages
- ☑ Displacement Transducers
- ☑ Instrumentation & Accessories

FLOW/LEVEL

- ☑ Rotameters, Gas Mass Flowmeters & Flow Computers
- ☑ Air Velocity Indicators
- ☑ Turbine/Paddlewheel Systems
- ☑ Totalizers & Batch Controllers

pH/CONDUCTIVITY

- ☑ pH Electrodes, Testers & Accessories
- ☑ Benchtop/Laboratory Meters
- ☑ Controllers, Calibrators, Simulators & Pumps
- ☑ Industrial pH & Conductivity Equipment

DATA ACQUISITION

- ☑ Data Acquisition & Engineering Software
- ☑ Communications-Based Acquisition Systems
- ☑ Plug-in Cards for Apple, IBM & Compatibles
- ☑ Datalogging Systems
- ☑ Recorders, Printers & Plotters

HEATERS

- ☑ Heating Cable
- ☑ Cartridge & Strip Heaters
- ☑ Immersion & Band Heaters
- ☑ Flexible Heaters
- ☑ Laboratory Heaters

ENVIRONMENTAL MONITORING AND CONTROL

- ☑ Metering & Control Instrumentation
- ☑ Refractometers
- ☑ Pumps & Tubing
- ☑ Air, Soil & Water Monitors
- ☑ Industrial Water & Wastewater Treatment
- ☑ pH, Conductivity & Dissolved Oxygen Instruments