

Phone: 1-888-967-5224 Website: workaci.com

### **PRECAUTIONS**

- DO NOT RUN THE WIRING IN ANY CONDUIT WITH LINE VOLTAGE (24/120/230 VAC).
- THE OPTIONAL ACI/LCD MUST BE POWERED WITH EITHER A 24 VAC OR 9-35 VDC POWER SOURCE.

#### MOUNTING INSTRUCTIONS

Separate the cover from the base. The ACI/LCD is shipped as a two-piece unit. The LCD Module must be unplugged from the 10 pin connector before the base of the sensor may be mounted. Attach the base directly to the wall or to a standard 2" x 4" junction box using the (2) #6-32 x 1" screws provided.

Take care when mounting. Check local code for mounting height requirements. Typical mounting heights are 48-60" (1.2-1.5 m) off the ground and at least 1.5' (0.5 m) from the adjacent wall. The sensor should be mounted in an area where air circulation is well mixed and not blocked by obstructions - see **FIGURE 2** (next page).

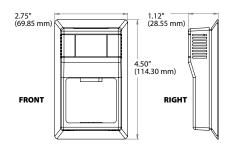
#### For optimal readings, follow these tips:

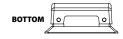
- Avoid confined areas such as shelves, closed cabinets, closets, and behind curtains.
- Eliminate and seal all wall and conduit penetrations.
   Air migration from wall cavities may alter temperature readings.
- Do not install near heat sources, eg: lamps, radiators, direct sunlight, copiers, chimney walls, walls concealing hot-water pipes.
- A thermally-insulated backing should be used when fitting to solid walls (concrete, steel, etc.).
   ACI part: A/ROOM-FOAM-PAD
- · Do not install on external walls.
- Avoid air registers, diffusers, vents, and windows.

Refer to the wiring instructions (p. 1-2) to make necessary connections.

#### **FIGURE 1: ROOM DIMENSIONS**

# ROOM, VERSION 1





## **MOUNTING** (Continued)

#### LCD Installation

The LCD Module should then be gently inserted into the 10 pin connector. Tighten the cover down, using the (2) 1/16" Allen screws located in the bottom of the housing. Take care to make sure the LCD module lines up with the enclosure LCD window. The LCD module can be bent if adjustments are needed. A 1/16" Hex driver is needed to secure the cover to the base.

#### WIRING INSTRUCTIONS

ACI recommends 16 to 26 AWG twisted pair wires or shielded cable for all sensors. Signal wiring must be run separate from low and high voltage wires (24/120/230 VAC). All ACI thermistors and RTD temperature sensors are both non-polarity and non-position sensitive. All thermistor type room units are supplied with a two-pole terminal block. The number of wires needed depends on the application.

#### WIRING INSTRUCTIONS

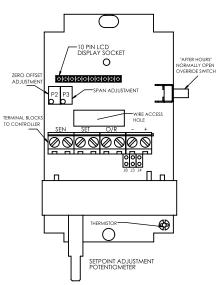
ACI recommends 16 to 26 AWG twisted pair wires or shielded cable for all sensors. Signal wiring must be run separate from low and high voltage wires (24/120/230 VAC). All ACI thermistors and RTD temperature sensors are both non-polarity and non-position sensitive. All thermistor type room units are supplied with a two-pole terminal block. The number of wires needed depends on the application. All wiring must comply with all local and National Flectric Codes.

**Note:** When using a shielded cable, be sure to connect only (1) end of the shield to ground at the controller. Connecting both ends of the shield to

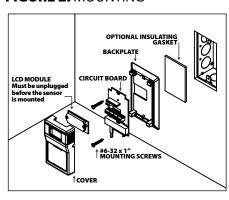
ground may cause a ground loop. When removing the shield from the sensor end, make sure to properly trim the shield to prevent any chance of shorting.

The ACI/LCD must be powered with either a 24 VAC or 9-35 VDC power source. The ACI/LCD uses a half-wave bridge rectifier to convert the AC voltage to a useable DC voltage. Two separate cables must be pulled for the ACI/LCD to work properly. One 2 conductor 18 to 22 AWG shielded cable for the supply voltage and a second 18 to 22 AWG 3 to 8 conductor shield cable for the Temperature sensor, Set Point and Override Outputs to the controller.

## FIGURE 3: LAYOUT



#### FIGURE 2: MOUNTING



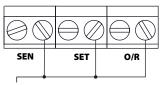
#### **TABLE 1: PCB CONNECTIONS**

TERMINAL BLOCKS	CONNECTIONS	
SEN	Temperature sensor signal to controller analog input	
SEN	Temperature sensor signal common to controller analog input	
SET	Temperature set point signal to controller analog input	
SET	Temperature set point signal common to controller analog input	
O/R	Override signal to controller analog input	
O/R	Override signal common to controller analog input	
-(LCD only)	24VAC or 9-35VDC Ground/Common	
+(LCD only)	24VAC or 9-35VDC	

#### TEMPERATURE DISPLAY ADJUSTMENTS

The Temperature Display may be adjusted by adjusting the ZERO or OFFSET Potentiometer (P2) as shown on the above diagram. Adjust (P2) until the LCD Display reading matches your controller if necessary. Do not adjust the SPAN pot (P3)

## FIGURE 5: COMMON OUTPUT TO CONTROLLER



ANALOG SIGNAL COMMON TO CONTROLLER

## **WIRING INSTRUCTIONS** (Continued)

Note: When wanting to use a Single Common for all (3) of the Outputs on a Separate Input Sensor, connect one wire in series with one of the Sensor, Setpoint, and Override Terminals. These three terminals may then be tied to the common of the controller with one wire, while the other three terminals would need to be connected to the proper Analog Inputs on your controller.

Note: ACI's stats are not two-way communicating.

Communication jacks allow the user to query and modify operating parameters of the local room terminal unit from the portable operator's terminal (laptop). This feature allows a technician to commission or service the controller via the sensor.

## **SETPOINT CONTROL**

Adjust slider at bottom of housing for set point control. Slide to right to increase set point temperature. Slide to left to decrease temperature control. Units can be setup from factory for Direct Acting (resistance increases when adjusted to right), or Reverse Acting (resistance decreases when adjusted to right).

#### **OVERRIDE ADJUSTMENTS**

Override will be set to Override Short Sensor (default). Adjust J3 Jumpers to change.

\*Reference FIGURE 4 (right)

## **FIGURE 4: OVERRIDE OPTIONS JUMPER**

SETTINGS

OVERRIDE SHORTS SETPOINT



OVERRIDE SHORTS THERMISTOR

J8 J3 J4

(SEPARATE INPUT)

TENANT OVERRIDE

J8 J3 J4

#### **TROUBLESHOOTING**

PROBLEM	SOLUTION(S)
Sensor reading is incorrect	Verify sensor wiring to controller is not damaged and has continuity.
	Verify sensor or wires are not shorted together.
	Verify controller is setup for correct sensor curve.
	Disconnect wires from sensor terminal block, tighten terminal block
	screws down, and take a resistance (ohm) reading with a multimeter.
	Compare the resistance reading to the Temperature Vs Resistance
	Curves online: http://www.workaci.com/content/thermistor-curves-0
	Verify proper mounting location to confirm no external factors are
	affecting reading.
Sensor reads infinity/very high resistance	Sensor or wires are open.
Sensor reads low resistance	Sensor or wires are shorted together.
Erratic readings	Condensation on PCB board
	Bad wire connections.

#### W.E.E.E. DIRECTIVE

At the end of their useful life the packaging and product should be disposed of via a suitable recycling centre. Do not dispose of with household waste. Do not burn.

## **PRODUCT SPECIFICATIONS**

SENSOR NON-SPECIFIC INFORMATION   Number Temperature Sensing Points:	I RODGET SI EGII ICATIONS					
Housing Screw Size / Drive Size:	SENSOR NON-SPECIFIC INFORMATION					
Short Thermistor (Default); Field (Jumper) Selectable "Dry Contact" Closure (Separate Input Operating Temperature Range:   1.5 to 50 °C (35 to 122 °F)     Storage Temperature Range:   40 to 65 °C (-40 to 149 °F)     Operating Humidity Range:   10 to 95% RH, non-condensing     Connections   Wire Size:   Screw Terminal Blocks (Non-Polarity Sensitive)   16 (1.31 mm²) to 26 AWG (0.129 mm²)     O.5 Nm (Minimum); 0.6 Nm (Maximum)     Enclosure Material   Color:   "-R2" Enclosure: ABS Plastic   White, UL.94-HB     "R" Enclosure: ABS Plastic   Beige UL.94-HB     THERMISTOR	Number Temperature Sensing Points:	One	One			
1.5 to 50 °C (35 to 122 °F)	Housing Screw Size / Drive Size:	1/16" Allen screws (2 qty) / 1/16" Hex Driver				
Storage Temperature Range:	Override Option:	Short Thermistor (Default); Field (Jumper) Selectable "Dry Contact" Closure (Separate Input)				
Operating Humidity Range:         10 to 95% RH, non-condensing           Connections   Wire Size:         Screw Terminal Blocks (Non-Polarity Sensitive)   16 (1.31 mm²) to 26 AWG (0.129 mm²)           Terminal Block Torque Rating:         0.5 Nm (Minimum): 0.6 Nm (Maximum)           Enclosure Material   Color:         "-R2" Enclosure: ABS Plastic   White, UL94-HB           "R" Enclosure: ABS Plastic   Beige UL94-HB           THERMISTOR           Sensor Output @ 25 °C (77 °F):         A/1.8K: 1.8 KΩ nominal A/3K: 3 KΩ nominal A/3K: 10 KΩ nominal A/10K: 10 KΩ nominal A/10K: 10 KΩ nominal A/10K: 10 KΩ nominal A/10K: 10 KΩ nominal A/10K-E1: 10 KΩ nominal A/10K-E1: 10 KΩ nominal A/10K: 10	Operating Temperature Range:	1.5 to 50 °C (35 to 122 °F)	1.5 to 50 °C (35 to 122 °F)			
Connections   Wire Size:         Screw Terminal Blocks (Non-Polarity Sensitive)   16 (1.31 mm²) to 26 AWG (0.129 mm²)           Terminal Block Torque Rating:         0.5 Nm (Minimum); 0.6 Nm (Maximum)           Enclosure Material   Color:         "R2" Enclosure: ABS Plastic   White, UL94-HB           "HERMISTOR         A/1.8K: 1.8 KΩ nominal           Sensor Output @ 25 °C (77 °F):         A/1.8K: 1.8 KΩ nominal           A/3K: 3 KΩ nominal         A/10KS: 10 KΩ nominal           A/AN (Type III): 10 KΩ nominal         A/10K-E1: 10 KΩ nominal           A/AN-BC: 5.238 KΩ nominal         A/10KS: 100 KΩ nominal           A/10K-E1: 10 KΩ nominal         A/10K-E1: 10 KΩ nominal           A/10K-E1: 10 KΩ nominal         A/1K: 1 KΩ nominal           A/10K-E1: 10 KΩ nominal         A/1K: 1 KΩ nominal	Storage Temperature Range:	-40 to 65 °C (-40 to 149 °F)				
Terminal Block Torque Rating:  Enclosure Material   Color:  "-R2" Enclosure: ABS Plastic   White, UL94-HB  "R" Enclosure: ABS Plastic   Beige UL94-HB  THERMISTOR  Sensor Output @ 25 °C (77 °F):  A/1.8K: 1.8 KΩ nominal A/3K: 3 KΩ nominal A/10K: 1.0 KΩ nominal A/10K: 1.0 KΩ nominal A/10K-E1: 10	Operating Humidity Range:	10 to 95% RH, non-condensing	10 to 95% RH, non-condensing			
Enclosure Material   Color:  "-R2" Enclosure: ABS Plastic   White, UL94-HB  "R" Enclosure: ABS Plastic   Beige UL94-HB  THERMISTOR  Sensor Output @ 25 °C (77 °F):  A/1.8K: 1.8 ΚΩ nominal A/3K: 3 ΚΩ nominal A/AN (Type III): 10 ΚΩ nominal A/AN (Type III): 10 ΚΩ nominal A/OK: 20 ΚΩ nominal A/10K-E1: 10 ΚΩ nominal A/20K: 20 ΚΩ nominal A/10K-E1: 10 ΚΩ nominal A/20K: 20 ΚΩ nominal A/10K-E1: 10 Κ	Connections   Wire Size:	Screw Terminal Blocks (Non-Polarity Sensitive)   16 (1.31 mm²) to 26 AWG (0.129 mm²)				
THERMISTOR  Sensor Output @ 25 °C (77 °F):  A/1.8K: 1.8 KΩ nominal A/3K: 3 KΩ nominal A/AN (Type III): 10 KΩ nominal A/AN-BC: 5.238 KΩ nominal A/CP (Type III): 10 KΩ nominal A/10KS: 10 KΩ nominal A/20K: 20 KΩ nominal A/20K: 20 KΩ nominal A/20K: 20 KΩ nominal A/20K: 20 KΩ nominal A/10KS: 100 KΩ nominal A/10KS: 100 KΩ nominal A/20K: 20 KΩ nominal A/10KS: 100 KΩ nomi	Terminal Block Torque Rating:	0.5 Nm (Minimum); 0.6 Nm (Maximum)				
THERMISTOR  Sensor Output @ 25 °C (77 °F):  A/1.8K: 1.8 KΩ nominal A/3K: 3 KΩ nominal A/AN (Type III): 10 KΩ nominal A/AN-BC: 5.238 KΩ nominal A/AN-BC: 5.238 KΩ nominal A/CP (Type II): 10 KΩ nominal A/10KS: 10 KΩ nomin	Enclosure Material   Color:	"-R2" Enclosure: ABS Plastic   White, UL94-HB				
A/1.8K: 1.8 KΩ nominal A/3K: 3 KΩ nominal A/3K: 3 KΩ nominal A/10KS: 10 KΩ nominal A/20K: 20 KΩ nominal A/100KS: 100 KΩ nominal A/100KS: 100 KΩ nominal A/10KS: 10 KΩ nominal A/10KS: 100 KΩ n		"R" Enclosure: ABS Plastic   Beige UL94	"R" Enclosure: ABS Plastic   Beige UL94-HB			
A/3K: 3 KΩ nominal A/10KS: 10 KΩ nominal A/10K-E1: 10 KΩ nominal A/10K-E1: 10 KΩ nominal A/10K-E1: 10 KΩ nominal A/10K-E1: 10 KΩ nominal A/20K: 20 KΩ nominal A/10KS: 100 KΩ nominal A/10K-E1 Series: +/- 0.3 °C (+/- 0.54 °F) A/10K-E1 Series: +/- 0.3 °C (+/- 0.36 °F) A/10K-E1 Series: +/- 0.2 °C (+/- 0.36 °F) A/10K-E1 Series: +/- 0.2 °C	THERMISTOR					
A/AN (Type III): 10 KΩ nominal A/AN-BC: 52.38 KΩ nominal A/CP (Type III): 10 KΩ nominal A/CP (Type III): 10 KΩ nominal A/CP (Type III): 10 KΩ nominal A/100KS: 100 KΩ nominal A/10K-E1 Series: +/- 0.3 °C (+/- 0.54 °F) A/10K-E1 Series: +/- 0.3 °C (+/- 0.36 °F) A/10K-E1 Series: +/- 0.3 °F) A/10K-E1 Series: +/- 0.3 °C (+/- 0.36 °F) A/10K-E1 Series: +/- 0.3 °C (+/- 0.36 °F) A/10K-E1 Series: +/- 0.3 °F) A/10K-E1 Series: +/- 0.2	Sensor Output @ 25 °C (77 °F):	<b>A/1.8K:</b> 1.8 KΩ nominal	A/CSI: 10 KΩ nominal			
A/AN-BC: 5.238 KΩ nominal A/20K: 20 KΩ nominal A/10KS: 100 KΩ nominal A/10K-E1 Series: +/- 0.3 °C (+/- 0.54 °F) A/1.8K Series: +/- 0.5 °C @ 25 °C (77 °F) A/10K-E1 Series: +/- 0.3 °C (+/- 0.54 °F) A/10K-E1 Series: +/- 0.3 °C (+/- 0.36 °F) A/10K-E1 Series: +/- 0.3 °C (+/- 0.32 °F) A/10K-E1 Series: +/- 0.3 °C (+/- 0.36 °F) A/10K-E1 Series: +/- 0.3 °F) A/10K-E1 Series: +/- 0.2 °C (+/- 0.35 °F) A/10K-E1 Series: +/- 0.2 °C (+/- 0.35 °F) A/10K-E1 Series: +/- 0.2 °C (+/- 0.25 °C (+/- 0.27 °F) A/10K-E1 Series: +/- 0.2 °C (+/- 0.27 °F) A/10		A/3K: 3 KΩ nominal	A/10KS: 10 KΩ nominal			
A/CP (Type II): 10 KΩ nominal A/10KS: 100 KΩ nominal A/10KS: 100 KΩ nominal A/10K-E1 Series: +/- 0.3 °C (+/- 0.54 °F) and (+/-1.0 °C) (+/-1.8 °F) A/10K-E1 Series: +/- 0.3 °C (+/- 0.54 °F) A/10K-E1 Series: +/- 0.3 °C (+/- 0.36 °F) A/10K-E1 Series: +/- 0.3 °C (+/- 0.30 °F) A/10K-E1 Series: +/- 0.3 °F) A/10K-E1 Series: +/- 0.2 °C (+/- 0.27 °F) A/10K-E1 Series: +/- 0.2 °C (+/- 0.2		A/AN (Type III): 10 KΩ nominal	<b>A/10K-E1:</b> 10 KΩ nominal			
A/1.8K Series: +/- 0.5 °C @ 25 °C (77 °F)		A/AN-BC: 5.238 KΩ nominal	<b>A/20K:</b> 20 KΩ nominal			
and (+/-1.0 °C) (+/-1.8 °F)  All Else: +/- 0.2 °C (+/- 0.36 °F)  PLATINUM  Sensor Output @ 0 °C (32 °F):  A/100: 100 Ω nominal  A/1K: 1 KΩ nomin		A/CP (Type II): 10 KΩ nominal	<b>A/100KS:</b> 100 KΩ nominal			
PLATINUM  Sensor Output @ 0 °C (32 °F): A/100: 100 Ω nominal A/1K: 1 KΩ nominal  Accuracy: +/- 0.06% Class A (Tolerance Formula: +/- °C = (0.15 °C + (0.002 *  t ))	Accuracy @ 0-70 °C (32 - 158 °F):	<b>A/1.8K Series:</b> +/- 0.5 °C @ 25 °C (77 °F)	<b>A/10K-E1 Series:</b> +/- 0.3 °C (+/- 0.54 °F)			
Sensor Output @ 0 °C (32 °F):       A/100: 100 Ω nominal       A/1K: 1 KΩ nominal         Accuracy:       +/- 0.06% Class A (Tolerance Formula: +/- °C = (0.15 °C + (0.002 *  t ))       where  t  is the absolute value of Temperature above or below 0 °C in °C)         @ 0 °C (32 °F): +/- 0.15 °C (+/- 0.27 °F)       @ 50 °C (122 °F): +/- 0.25 °C (+/- 0.45 °F)         BALCO         Sensor Output @ 21.1 °C (70 °F):       1 KΩ nominal         Accuracy:       @ 21.1 °C (70 °F): +/- 1%         NICKEL         Sensor Output @ 21.1 °C (70 °F):       1 KΩ nominal         @ 0 °C (32 °F): +/- 0.4 °C (+/- 0.72 °F)       @ 54.4 °C (130 °F): +/- 0.56 °C (+/- 1.00°F)         Accuracy:       @ 21.1 °C (70 °F): +/- 0.17 °C (+/- 0.34 °F)         LCD SPECIFICATIONS       +9 to 35 VDC / 24 VAC (50/60 Hz)         LCD Display Supply Current/VA:       < 4 mA / 0.12 VA		and (+/-1.0 °C) (+/-1.8 °F)	<b>All Else:</b> +/- 0.2 °C (+/- 0.36 °F)			
Accuracy:  +/- 0.06% Class A (Tolerance Formula: +/- °C = (0.15 °C + (0.002 *  t ))  where  t  is the absolute value of Temperature above or below 0 °C in °C)  @ 0 °C (32 °F): +/- 0.15 °C (+/- 0.27 °F)  BALCO  Sensor Output @ 21.1 °C (70 °F):    1 KΩ nominal	PLATINUM					
where  t  is the absolute value of Temperature above or below 0 °C in °C)  @ 0 °C (32 °F): +/- 0.15 °C (+/- 0.27 °F) @ 50 °C (122 °F): +/- 0.25 °C (+/- 0.45 °F)  BALCO  Sensor Output @ 21.1 °C (70 °F):	Sensor Output @ 0 °C (32 °F):	<b>A/100:</b> 100 Ω nominal	A/1K: 1 KΩ nominal			
@ 0 °C (32 °F): +/- 0.15 °C (+/- 0.27 °F) @ 50 °C (122 °F): +/- 0.25 °C (+/- 0.45 °F)  BALCO  Sensor Output @ 21.1 °C (70 °F):	Accuracy:	+/- 0.06% Class A (Tolerance Formula: +/- °C	C = (0.15 °C + (0.002 *  t ))			
BALCO Sensor Output @ 21.1 °C (70 °F):		where  t  is the absolute value of Temperatu	re above or below 0 °C in °C)			
Sensor Output @ 21.1 °C (70 °F):		@ 0 °C (32 °F): +/- 0.15 °C (+/- 0.27 °F)	@ <b>50 °C (122 °F):</b> +/- 0.25 °C (+/- 0.45 °F)			
Accuracy: @ 21.1 °C (70 °F): +/- 1%  NICKEL  Sensor Output @ 21.1 °C (70 °F):	BALCO					
NICKEL  Sensor Output @ 21.1 °C (70 °F):  1 KΩ nominal @ 0 °C (32 °F): +/- 0.4 °C (+/- 0.72 °F)  Accuracy:  @ 21.1 °C (70 °F): +/- 0.17 °C (+/- 0.34 °F)  LCD SPECIFICATIONS  LCD Display Supply Voltage:  +9 to 35 VDC / 24 VAC (50/60 Hz)  LCD Display Supply Current/VA:	ensor Output @ 21.1 °C (70 °F): 1 KΩ nominal					
Sensor Output @ 21.1 °C (70 °F):    1 KΩ nominal	Accuracy:	@ 21.1 °C (70 °F): +/- 1%				
@ 0 °C (32 °F): +/- 0.4 °C (+/- 0.72 °F)  Accuracy: @ 21.1 °C (70 °F): +/- 0.17 °C (+/- 0.34 °F)  LCD SPECIFICATIONS  LCD Display Supply Voltage: +9 to 35 VDC / 24 VAC (50/60 Hz)  LCD Display Supply Current/VA: < 4 mA / 0.12 VA	NICKEL					
Accuracy:         @ 21.1 °C (70 °F): +/- 0.17 °C (+/- 0.34 °F)           LCD SPECIFICATIONS           LCD Display Supply Voltage:         +9 to 35 VDC / 24 VAC (50/60 Hz)           LCD Display Supply Current/VA:         < 4 mA / 0.12 VA	Sensor Output @ 21.1 °C (70 °F):	1 KΩ nominal	@ <b>54.4 °C (130 °F):</b> +/- 0.56 °C (+/- 1.00°F)			
LCD SPECIFICATIONS  LCD Display Supply Voltage: +9 to 35 VDC / 24 VAC (50/60 Hz)  LCD Display Supply Current/VA: <4 mA / 0.12 VA		@ 0 °C (32 °F): +/- 0.4 °C (+/- 0.72 °F)				
LCD Display Supply Voltage: +9 to 35 VDC / 24 VAC (50/60 Hz) LCD Display Supply Current/VA: <4 mA / 0.12 VA	Accuracy:	@ 21.1 °C (70 °F): +/- 0.17 °C (+/- 0.34 °F)				
LCD Display Supply Current/VA: < 4 mA / 0.12 VA	LCD SPECIFICATIONS					
	LCD Display Supply Voltage:	+9 to 35 VDC / 24 VAC (50/60 Hz)				
LCD Display Accuracy: +/- 2°F or +/- 2°C @ 71°F (21.5°C) Typical	LCD Display Supply Current/VA:	4 mA / 0.12 VA				
	LCD Display Accuracy:	+/- 2°F or +/- 2°C @ 71°F (21.5°C) Typical				
LCD Display Descriptor: °F (Fahreinheit) or °C (Celsius)	LCD Display Descriptor:	°F (Fahreinheit) or °C (Celsius)	(Fahreinheit) or °C (Celsius)			
LCD Display Life Expectancy: 50000 Hours Minimum	LCD Display Life Expectancy:	50000 Hours Minimum				

## **WARRANTY**

The ACI Room Series temperature sensors are covered by ACI's Five (5) Year Limited Warranty, which is located in the front of ACI'S SENSORS & TRANSMITTERS CATALOG or can be found on ACI's website: www.workaci.com.

