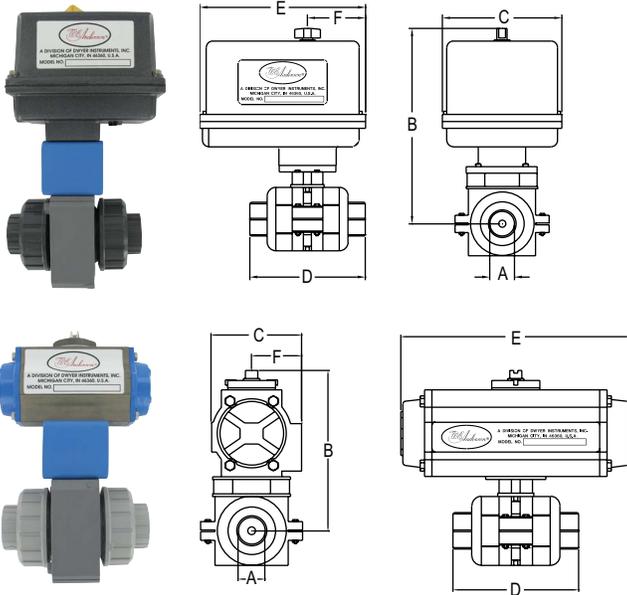




**Series PBV Automated Ball Valves - 2-Way Plastic**

**Specifications - Installation and Operating Instructions**



PNEUMATIC DOUBLE ACTING – INCHES/[MM]									
A	1/2"	3/4"	1"	1-1/4"	1-1/2"	2"	2-1/2"	3"	4"
B	4-21/32 [118.2]	4-23/32 [136.4]	4-31/32 [126.2]	5-3/16 [131.7]	6-1/32 [153.1]	7-51/64 [198]	9-7/32 [234.1]	9-17/32 [242]	10-27/64 [264.6]
C	1-49/64 [44.8]	1-49/64 [44.8]	1-49/64 [44.8]	1-49/64 [44.8]	2-51/64 [71]	2-51/64 [71]	3-5/32 [80.1]	3-5/32 [80.1]	3-23/32 [94.4]
D	5-1/8 [130.1]	6-1/8 [154.5]	6-1/2 [165.1]	7 [177.8]	8 [203.2]	8-3/4 [222.2]	11-7/8 [301.7]	11-7/8 [301.7]	11-7/8 [301.7]
E	4-21/64 [109.9]	4-21/64 [109.9]	4-21/64 [109.9]	4-21/64 [109.9]	5-31/64 [139.4]	5-31/64 [139.4]	6-3/8 [161.9]	6-3/8 [161.9]	8-7/64 [207]
ACT.	DA1	DA1	DA1	DA1	DA2	DA2	DA3	DA3	DA4
Weight [lb]	1.52	1.86	2.29	3.30	5.03	6.98	15.92	16.34	25.07

PNEUMATIC SPRING RETURN – INCHES/[MM]									
A	1/2"	3/4"	1"	1-1/4"	1-1/2"	2"	2-1/2"	3"	4"
B	5-7/32 [12.7]	5-17/32 [140.7]	5-35/64 [140.9]	5-3/4 [146]	6-31/64 [164.5]	6-47/64 [171.1]	9-37/64 [243.5]	9-23/32 [247.1]	12-35/64 [319]
C	2-51/64 [71]	2-51/64 [71]	2-51/64 [71]	2-51/64 [71]	3-11/64 [80.5]	3-11/64 [80.5]	4-53/64 [122.9]	4-53/64 [122.9]	5-25/64 [136.9]
D	5-1/8 [130.1]	6-1/8 [154.5]	6-1/2 [165.1]	7 [177.8]	8 [203.2]	8-3/4 [222.2]	11-7/8 [301.7]	11-7/8 [301.7]	11-7/8 [301.7]
E	5-31/64 [139.4]	5-31/64 [139.4]	5-31/64 [139.4]	5-31/64 [139.4]	6-3/8 [161.9]	6-3/8 [161.9]	10-11/16 [271.5]	10-11/16 [271.5]	12-29/32 [327.9]
ACT.	SR2	SR2	SR2	SR2	SR3	SR3	SR6	SR6	SR7
Weight [lb]	3.12	3.46	3.89	4.90	6.68	8.63	27.07	27.49	41.82

PNEUMATIC SPRING RETURN – INCHES/[MM]																		
A	1/2"	1/2"	3/4"	3/4"	1"	1"	1-1/4"	1-1/4"	1-1/2"	1-1/2"	2"	2"	2-1/2"	2-1/2"	3"	3"	4"	4"
B	6-13/64 [157.7]	7-5/64 [180]	6-33/64 [165.4]	7-13/32 [188.1]	6-17/32 [165.8]	7-13/32 [188.1]	6-3/4 [157.7]	7-39/64 [193.2]	7-1/32 [170.3]	7-57/64 [200.6]	7-33/64 [191.2]	7-33/64 [191.2]	9-13/32 [238.7]	9-13/32 [238.7]	12-7/8 [326.8]	12-7/8 [326.8]	13-13/16 [350.7]	13-13/16 [350.7]
C	4 [101.6]	4-1/4 [107.9]	4 [101.6]	4-1/4 [107.9]	4 [101.6]	4-1/4 [107.9]	4 [101.6]	4-1/4 [107.9]	4 [101.6]	4-1/4 [107.9]	4-1/4 [107.9]	4-1/4 [107.9]	4-1/4 [107.9]	4-1/4 [107.9]	7 [177.8]	7 [177.8]	7 [177.8]	7 [177.8]
D	5-1/8 [130.3]	5-1/8 [130.3]	6-1/8 [155.5]	6-1/8 [155.5]	6-1/2 [165.1]	6-1/2 [165.1]	7 [177.8]	7 [177.8]	8 [203.2]	8 [203.2]	8-3/4 [222.2]	8-3/4 [222.2]	11-7/8 [301.7]	11-7/8 [301.7]	11-7/8 [301.7]	11-7/8 [301.7]	12-15/16 [328.6]	12-15/16 [328.6]
E	5-5/8 [143]	6-7/8 [174.7]	5-5/8 [143]	6-7/8 [174.7]	5-5/8 [143]	6-7/8 [174.7]	5-5/8 [143]	6-7/8 [174.7]	5-5/8 [143]	6-7/8 [174.7]	6-7/8 [174.7]	6-7/8 [174.7]	6-7/8 [174.7]	6-7/8 [174.7]	7 [177.8]	7 [177.8]	7 [177.8]	7 [177.8]
F	2-5/16 [58.6]	2-27/64 [61.7]	2-5/16 [58.6]	2-27/64 [61.7]	2-5/16 [58.6]	2-27/64 [61.7]	2-5/16 [58.6]	2-27/64 [61.7]	2-5/16 [58.6]	2-27/64 [61.7]	2-27/64 [61.7]	2-27/64 [61.7]	2-27/64 [61.7]	2-27/64 [61.7]	2-3/8 [60.3]	2-3/8 [60.3]	2-3/8 [60.3]	2-3/8 [60.3]
ACT.	U11	V12	U11	V12	U11	V12	U11	V12	U11	V12	U12	V12	U13	V13	U15	V15	U15	V15
Weight [lb]	5.47	9.47	5.81	9.81	6.24	10.24	7.25	11.25	7.73	11.73	11.68	13.68	19.62	21.62	26.04	26.04	32.47	32.47

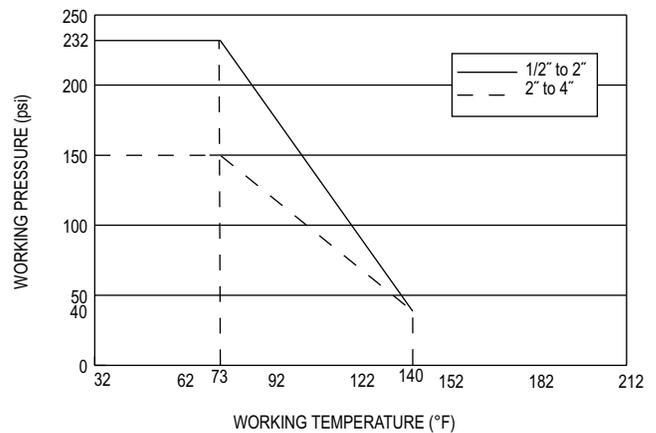
\*Includes Declutchable Manual Override And Handwheel

The Series PBV Automated Ball Valves - 2-Way Plastic is ideal for service in industrial, chemical, turf and irrigation, and pool and spa applications, as well as for use with potable water. The valve features a shear-proof stem designed to prevent leakage in the event of damage, reinforced TFE seats and EPDM seals for longer life, and an all-plastic construction (PVC or CPVC) for heavyweight durability at a lightweight cost. Valves also come standard with selectable NPT or socket process connections.

The PBV is an economical automated valve package with either an electric or pneumatic actuator. Electrically actuated models are weatherproof, NEMA 4, powered by standard 115 VAC supply, and are available in either two-position or proportional control. Two-position actuators use the 115 VAC input to drive each of the valve ports open or closed, while the modulating actuator accepts a 4-20 mA input for infinite valve positioning. Actuator features include thermal overload protection to withstand stall conditions, visual position indication and a permanently lubricated gear train.

The pneumatic double acting actuator uses an air supply to drive each of the actuator ports. Spring return pneumatic actuators use the air supply to drive the valve stem one direction, and internally loaded springs return the valve to its original position. Also available is the SV3 solenoid valve to electrically switch the supply pressure between the air supply ports. Actuators are constructed of anodized aluminum and are epoxy coated for years of corrosion free service.

**PRESSURE - TEMPERATURE RATINGS  
SERIES PBV**



**SPECIFICATIONS****Service:** Compatible liquids or gases.**Body:** 2-way.**Line Size:** 1/2" to 4".**End Connections:** Female NPT or socket (for 1/2" through 2"); Socket only (for 2-1/2" through 4").**Pressure Limit:** 1/2" to 2": 232 psi (16.0 bar) @ 73°F (23°C); 2-1/2" to 4": 150 psi (10.3 bar) @ 73°F (23°C) WOG. Vacuum: 29" Hg.**Wetted Materials:** Body, End Connectors: PVC or CPVC; Ball, Stem: PVC or CPVC; Seat: TFE; Stem Seal: EPDM.**Temperature Limit:** 32 to 140°F (0 to 60°C).**Other Materials:** Stem Bearing: Polypropylene (1-1/4" and up).**ACTUATORS****Electric Power Requirements:** 120 VAC, 50/60 Hz, single phase. Optional 220 VAC, 24 VAC, 12 VDC, and 24 VDC.**Power Consumption:** (Locked Rotor Current): Two Position: 1/2" to 1-1/2": .55A, 2" to 4": 0.75A. Modulating: 1/2" to 2": 0.75A, 2-1/2": 1.1A, 3" and 4": 0.75A.**Cycle Time:** (per 90°): Two Position: 1/2" to 1-1/2": 2.5 s, 2" and 2-1/2": 5 s, 3" and 4": 15 s. Modulating: 1/2" to 2-1/2": 5 s, 3" and 4": 15 s.**Duty Cycle:** Two Position: 1/2" to 1-1/2": 75%, 2" to 4": 25%. Modulating: 75%.**Enclosure Rating:** NEMA 4. Optional NEMA 7 (Class 1, Div. II groups A, B, C, D).**Housing Material:** Aluminum with thermal bonding polyester powder finish.**Temperature Limit:** 0 to 150°F (-18 to 65°C).**Conduit Connection:** 1/2" female NPT.**Modulating Input:** 4-20 mA.**Standard Features:** Manual override and visual position indicator except modulating units.**Pneumatic "DA" and "SR" Series****Type:** DA series is double acting and SR series is spring return (rack and pinion).**Normal Supply Pressure:** 80 psi (5.5 bar).**Maximum Supply Pressure:** 120 psig (8 bar).**Air Connections:** 1/4" female NPT.**Air Consumption (per stroke):** (per stroke) DA1: 2.32 cu. in; DA2: 9.34 cu. in; DA3: 17.21 cu. in; DA4: 20.5 cu. in; SR2: 9.34 cu. in; SR3: 17.21 cu. in; SR6: 54.34 cu. in; SR7: 85.43 cu. in.**Cycle Time (per 90°):** (per 90°) DA1: .03 s; DA2: .04 s; DA3: .08 s; DA4: .12 s; SR2: .09 s; SR3: .14 s; SR6: .46 s; SR7: .83 s**Housing Material:** Anodized aluminum body and epoxy coated aluminum end caps.**Temperature Limit:** -4 to 180°F (-20 to 82°C).**Accessory Mounting:** NAMUR standard.**Standard Features:** Visual position indicator.**SERIES PBV AUTOMATED 2-WAY PLASTIC BALL VALVES - PVC MODELS**

Size	CV	Double Acting Pneumatic Model	Spring Return Pneumatic Model	Two Position Electric Model	Modulating Electric Model
1/2"	25	PBVPDA102	PBVPSR202	PBVPU1102	PBVPV1202
3/4"	51	PBVPDA103	PBVPSR203	PBVPU1103	PBVPV1203
1"	97	PBVPDA104	PBVPSR204	PBVPU1104	PBVPV1204
1-1/4"	204	PBVPDA105	PBVPSR205	PBVPU1105	PBVPV1205
1-1/2"	285	PBVPDA206	PBVPSR306	PBVPU1106	PBVPV1206
2"	540	PBVPDA207	PBVPSR307	PBVPU1207	PBVPV1207
2-1/2"	712	PBVPDA308	PBVPSR608	PBVPU1308	PBVPV1308
3"	1294	PBVPDA309	PBVPSR609	PBVPU1509	PBVPV1509
4"	2629	PBVPDA410	PBVPSR710	PBVPU1510	PBVPV1510

**Note:** All spring return actuators are factory standard as spring (fail) close. For spring (fail) open valves, add suffix "-FO" to the model number.**SERIES PBV AUTOMATED 2-WAY PLASTIC BALL VALVES - CPVC MODELS**

Size	CV	Double Acting Pneumatic Model	Spring Return Pneumatic Model	Two Position Electric Model	Modulating Electric Model
1/2"	25	PBVCD A102	PBVCSR202	PBVCU1102	PBVCV1202
3/4"	51	PBVCD A103	PBVCSR203	PBVCU1103	PBVCV1203
1"	97	PBVCD A104	PBVCSR204	PBVCU1104	PBVCV1204
1-1/4"	204	PBVCD A105	PBVCSR205	PBVCU1105	PBVCV1205
1-1/2"	285	PBVCD A206	PBVCSR306	PBVCU1106	PBVCV1206
2"	540	PBVCD A207	PBVCSR307	PBVCU1207	PBVCV1207
2-1/2"	712	PBVCD A308	PBVCSR608	PBVCU1308	PBVCV1308
3"	1294	PBVCD A309	PBVCSR609	PBVCU1509	PBVCV1509
4"	2629	PBVCD A410	PBVCSR710	PBVCU1510	PBVCV1510

**Note:** All spring return actuators are factory standard as spring (fail) close. For spring (fail) open valves, add suffix "-FO" to the model number.

## ELECTRIC ACTUATOR

### I. Basic Installation

1. Operate valve manually and place in the open position. (**Note:** ALL ELECTRIC ACTUATORS ARE SHIPPED IN THE OPEN POSITION.)
2. Remove any mechanical stops the valve might have. (DO NOT REMOVE ANY PARTS NECESSARY FOR THE PROPER OPERATION OF THE VALVE, SUCH AS THE PACKING GLAND, PACKING NUT, ETC.)
3. Ensure that the actuator output shaft and valve stem are aligned properly. If they are not, operate the valve manually until they are correct.
4. Mount actuator to valve. Do not tighten nuts and bolts at this time.
5. Remove actuator cover.
6. Bring power to the actuator. CAUTION: Make sure power is OFF at the main box.
7. Wire the actuator per the diagram attached to the inside of the cover. Special actuators (those with positioner boards, etc.) will have diagrams enclosed inside the cover.
8. Securely tighten bolts used to mount the actuator to a mounting bracket or directly to the valve mounting pad if it is ISO5211 compliant.
9. Cycle the unit several times and check the open and closed positions of the valve. Cams are pre-adjusted at the factory; due to the variety of valve designs and types, however, slight adjustments might be required. (SEE II and III).
10. Replace cover and tighten screws.

### II. To Set the Open Position

1. Cycle the valve to the open position by applying power to terminals #1 and #2. The top cam and switch control this position. In the open position, the set screw in the top cam will be accessible.
2. If the valve is not open completely:
  - A. Slightly loosen the 8-32 x 1/4" set screw on the top cam.
  - B. Rotate the cam clockwise (CW) by hand until the switch makes contact. Contact is made when a slight click can be heard. By making incremental CW movements of the top cam, the valve can be positioned precisely in the desired position.
  - C. When the top cam is set, tighten the set screw securely.
3. If the valve opens too far:
  - A. Apply power to terminals #1 and #3. This will begin to rotate valve CW. When valve is full open and in the exact position desired, remove power from actuator.
  - B. Loosen the set screw in the top cam.
  - C. Rotate the top cam counterclockwise (CCW) until the switch arm drops off the round portion of the cam onto the flat section. A slight click can be heard as the switch changes state.
  - D. Continue applying power to terminals #1 and #3 until valve is in the desired position.

### III. To Set the Closed Position

1. Apply power to terminals #1 and #3 to move the valve toward the closed position. The bottom cam and switch control the closed position. In the closed position, the set screw in the bottom cam will be accessible.
2. If the valve is not closed completely:
  - A. Slightly loosen the 8-32 x 1/4" set screw on the bottom cam.
  - B. Rotate the cam counter-clockwise (CCW) by hand until the switch makes contact. Contact is made when a slight click can be heard. By making incremental CCW movements of the bottom cam, the valve can be positioned precisely in the desired position.
  - C. When the top cam is set, tighten the set screw securely.
3. If the valve closes too far:
  - A. Apply power to terminals #1 and #2. This will begin to rotate valve CCW. When valve is fully closed and in the exact position desired, remove power from actuator.
  - B. Loosen the set screw in the top cam.
  - C. Rotate the top cam clockwise (CW) until the switch arm drops off the round portion of the cam onto the flat section. A slight click can be heard as the switch is no longer making contact with the round part of the cam.
  - D. Continue applying power to terminals #1 and #2 until valve is in the desired position.

### IV. Maintenance

Once the actuator has been properly installed, it requires no maintenance. The gear train has been permanently lubricated and in most cases will never be disturbed. In the event it becomes necessary to open the gear box for any reason, however, Shell Darina #2 grease is recommended for re-lubricating.

### V. Duty Cycle

Most standard electric actuators are rated for 25% duty cycle at 100% ambient temperature at the rated torque.

### VI. Thermal Overload

All actuators are equipped with thermal overload protection to guard the motor against damage due to overheating.

### VII. Mechanical Overload

All actuators are designed to withstand stall conditions. It is not recommended to subject the unit to repeated stall conditions.

### VIII. Spare Parts

When ordering parts, please specify:

- A. Model #
- B. Serial #
- C. Part Description

Recommended spare parts include:

- A. Standard actuator: set of cams and switches.
- B. Actuators with positioner: set of cams and switches; 1K potentiometer; valve positioner board.

### IX. NEMA 7 Electric Actuators

In general, operation and maintenance of a NEMA 7 electric actuator is no different than that of a NEMA 4 actuator. However, some precautions must be followed:

1. DO NOT under any circumstances remove the cover of the actuator while in a hazardous location. Removal of the cover while in a hazardous location could cause ignition of hazardous atmospheres.
2. DO NOT under any circumstances use a NEMA 7 electric actuator in a hazardous location that does not meet the specifications for which the actuator was designed.
3. Always mount and cycle test the actuator on the valve in a non-hazardous location.
4. When removing the cover, care must be taken not to scratch, scar or deform the flame path of the cover and base of the actuator, since this will negate the NEMA rating of the enclosure.
5. When replacing the cover on actuators rated for both NEMA 4 and 7, take care that the gasket is in place to assure proper clearance after the cover is secured. After the cover screws are tightened, the clearance between the cover and the base should be checked. A .002" thick by 1/2" wide feeler gauge is used for this; it must not enter between the two mating faces more than .125".
6. All electrical connections must be in accordance with the specifications for which the unit is being used.
7. Should the unit ever require maintenance, remove from the hazardous location before attempting to work on the unit. If the actuator is in a critical application, it is advisable to have a standby unit in stock.

### XI. Troubleshooting

Symptom	Problem	Solution
<b>Actuator does not respond to control signal</b>	<ul style="list-style-type: none"> <li>• Power is not on</li> <li>• Actuator wired incorrectly</li> <li>• Incorrect voltage</li> <li>• Thermal Overload</li> <li>• Actuator and Valve in opposite positions when actuator installed</li> </ul>	<ul style="list-style-type: none"> <li>• Turn on Power</li> <li>• Check wiring diagram; re-wire</li> <li>• Bring correct supply to actuator</li> <li>• Allow motor to cool; resets automatically</li> <li>• Remove actuator; remount after 90° turn</li> </ul>
<b>Actuator will not open and/or close completely</b>	<ul style="list-style-type: none"> <li>• Travel limit switch set incorrectly</li> <li>• Valve torque too high</li> <li>• Mechanical stops not removed when installing actuator</li> </ul>	<ul style="list-style-type: none"> <li>• Set cams per instructions</li> <li>• Install correct unit</li> <li>• Remove stops</li> </ul>
<b>Valve oscillates</b>	<ul style="list-style-type: none"> <li>• Torque of valve too high</li> <li>• Actuator without brake installed on butterfly valve</li> <li>• Motor brake misadjusted</li> </ul>	<ul style="list-style-type: none"> <li>• Torque of valve too high</li> <li>• Install brake</li> <li>• Adjust brake; tighten screw</li> </ul>
<b>Actuator motor runs but output shaft does not rotate</b>	<ul style="list-style-type: none"> <li>• Gear damaged/sheared pin</li> </ul>	<ul style="list-style-type: none"> <li>• Contact factory</li> </ul>

## PNEUMATIC ACTUATOR

**Note:** For optimal operation, PBV actuators should be run with a supply of clean, lubricated air.

## SPRING RETURN ACTUATORS

**WARNING** When working on the Actuator/Valve assembly, disconnect the air or power supply to the actuator. Spring return actuators/valves may change position if power fails or is removed. Never insert any object or body part into the valve body. Severe injury may occur.

Air to PORT 2 (the right hand port) causes the actuator to turn CCW. Loss of air to PORT 2 causes air to exhaust and the actuator turns CW. This is the FAIL CLOSE operation.

## DOUBLE ACTING ACTUATORS

Air to PORT 2 (the right hand port) causes the actuator to turn CCW. Air to PORT 1 (the left hand port) causes the actuator to turn CW.

## DISASSEMBLING STANDARD ACTUATORS

**IMPORTANT:** Before beginning disassembly, ensure that the air supply to the actuator has been disconnected, all accessories have been removed and that the actuator has been dismounted from the valve.

1. Loosen the end cap fasteners (22) with a wrench (size varies depending on actuator model). On the spring return actuator, alternate 3 to 5 turns on each fastener until the springs are completely decompressed. Use caution in removing the cap since the springs are under load until the fasteners are fully extended.
2. Remove the pinion snap ring (10) with a lock ring tool. The indicator (7) may now be removed.
3. Turn the pinion shaft (2) CCW until the pistons are at the full end of travel. Disengage the pistons (11) from the pinion. (**Note:** Low pressure air--3 to 5 psi. **MAXIMUM**--might be required to force the pistons completely from the body.) Note the position of the pistons before removing them from the actuator body. The part numbers of the pistons are located on the side and should be right-side up on an actuator with a standard orientation.
4. Remove the pinion through the bottom of the actuator. The actuator is now completely disassembled. All replacement parts may now be put in. W.E. Anderson recommends that all wear parts (3, 4, 5, 6, 12, 13, 14) be replaced before reassembly.

## REASSEMBLING STANDARD ACTUATORS

**IMPORTANT:** Be sure that the actuator surfaces are free of grit and scratches before reassembling.

1. Apply a light film of grease to all o-rings and the pinion before replacing.
2. Put the pinion (2) back through the actuator with the flats of the pinion shaft running parallel with the body.
3. When reassembling the actuator, make sure that the piston racks are square to the actuator body and returned to their original orientation. (**Note:** The normal operation of all PBV pneumatic actuators is FAIL CLOSED. To change the orientation to FAIL OPEN, rotate the racks 180° to create a reverse operation.)
4. When replacing springs in a spring return actuator, ensure that the springs are replaced in their identical position in the end cap from which they were removed. (**Note:** In some circumstances, you might want to change the standard 80 pound spring set to fit your application and available air pressure. Changing the spring sets on PBV pneumatic actuators requires no special tools. Please refer to the spring combination torque chart in our catalog for the inner and outer spring combinations that will allow you to operate with the spring set that you desire.)
5. Seal the end caps with a petroleum lubricant and bolt to actuator body.
6. Check the seal of the actuator by covering seal areas (pinion, end caps) with soapy water and using low pressure air to the actuator to ensure that no bubbles are produced.

## MAINTENANCE

The Series PBV Automated Ball Valves are not field serviceable and should be returned if repair is needed (field repair should not be attempted and may void warranty). Be sure to include a brief description of the problem plus any relevant application notes. Contact customer service to receive a return goods authorization number before shipping.